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OPERATION OF GENERATOR TEST FACILITY

Power Systems Branch Aerospace Power Division



April 1980

TECHNICAL REPORT AFWAL-TR-80-2033

Final Report for Period August 1979 to February 1980

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20. ABSTRACT (Continue on reverse side if necessary and identity by block number) This manual describes the operation of the Generator Test Facility of the Propulsion Laboratory. This test facility is a computer-controlled facilic conducting performance tests of aircraft electrical generating systems.	Aero ity fo

FOREWORD

This report is an instruction manual for operating the Generator Test Facility. This test facility was built by engineers and technicians of the Power Systems Branch, Aerospace Power Division of the Aero Propulsion Laboratory, Wright-Patterson AFB, Ohio, under Project 3145, Task 314529, Work Unit 31452950. This manual was written by Lt. Philip G. Gaberdiel, AFWAL/POOS-2, during the period August 1979 through February 1980. The author submitted the report in February 1980.

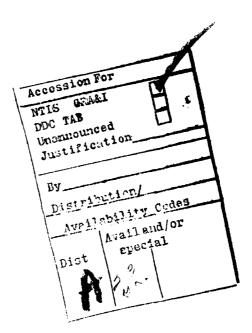


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SECTION I

BACKGROUND

Present and future aircraft systems require that the aircraft electrical generation system provide high quality electrical power under a wide range of operating conditions. In order to determine the performance of prototype generating systems, the test engineer must conduct a series of tests in which the operating conditions of the generator are varied to simulate aircraft operation. Tests are performed with various electrical load levels presented to the generator, including overload and fault conditions. All tests require that the generator be operated at a known speed within its operating range. Some tests require the speed of the generator to be changed at specific rates of acceleration or deceleration. Other test conditions may be varied for particular generating systems. A generator test is defined by a specific set of these generator system operating conditions.

The test engineer must examine the output of the generator during a test in order to determine its performance in response to the conditions of the test. Measurements of the raw output of the generator must usually be processed by various analysis techniques in order to portray a clear measure of the performance of the test generator.

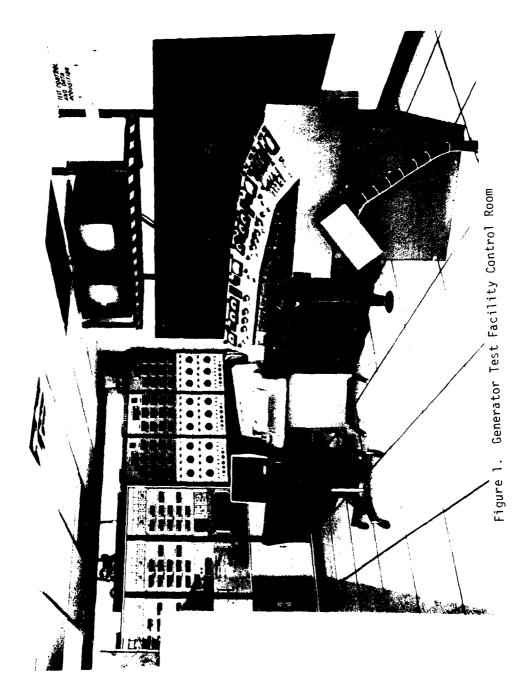
Conventional facilities for conducting generator tests suffer from several shortcomings. Control of test conditions such as generator speed and acceleration rate and load settings is cumbersome. Techniques for measuring generator output are often relatively inaccurate and are usually too slow to accurately measure high speed transients. Synchronization of test actions, especially data acquisition, is a major problem common to all manually operated facilities. In addition, most systems require that analysis of the test data be performed at another site which greatly increases analysis turnaround time.

The Generator Test Facility of the Aero Propulsion Laboratory (Figure 1) overcomes these shortcomings in the testing of aircraft electrical generating systems.

Computer control of the test facility provides a highly flexible mechanism for performing generator tests. The inherent systematic operation of a computer provides accurate synchronization of test actions. Computer control also requires a minimum of personnel to perform generator testing.

A high speed data acquisition system (Figure 2) provides an accurate digital representation of the output of the generator under test conditions. Software resident in the system computer performs the required analysis computations on the test data. These analysis results, which exhibit the transient response of the test generator, are then available for display to the test engineer. This analysis and display scheme greatly reduces the turnaround time required for data reduction.

Therefore, the Generator Test Facility enables the test engineer to conduct testing of aircraft electrical generating systems easily and accurately and to analyze the performance exhibited by the generator in response to the test conditions.



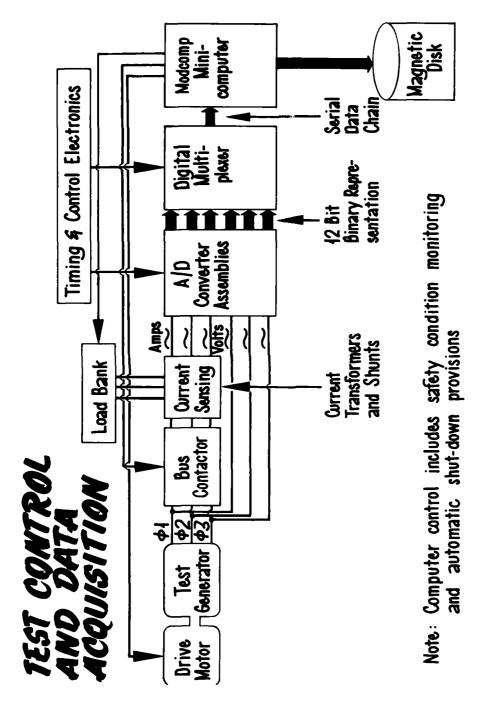


Figure 2. Test Control and Data Acquisition

SECTION II

INTRODUCTION

This manual describes the operation of the computer-controlled test capability of the Generator Test Facility. First discussed is the mechanism for creating the generator test sequences which will be used to direct operation of the generator system during a test. Next the manual explains the mechanisms, both software and hardware, which perform the test actions of a generator test sequence. And finally, the manual discusses operator actions required during computer-controlled testing.

The appendices include copies of all test control software required by the computer. Also included in the appendices are discussions about two special subsystems of the Generator Test Facility. These are the safety condition monitoring system and the drive stand controller.

This manual serves three major functions. First, it is a user's manual for the test engineer using the Generator Test Facility. Second, it can be used as a troubleshooting manual for the engineer or technician performing maintenance. Third, it serves as a training manual for personnel unfamiliar with the test facility. As such, the manual is written in general terms but with sufficient detail to serve the maintenance manual function.

SECTION III

CREATING A GENERATOR TEST SEQUENCE

A generator test sequence consists of a sequence of commands which control the test facility and the generator system during execution of a test. The commands available to the user are:

- TM. which controls relative timing of test actions;
- DS, which controls drive stand speed and acceleration rate;
- LB, which controls load bank settings;
- AC, which controls data acquisition; and
- RC, which controls various contact closure type functions.

By composing the appropriate sequence of these test commands, the test engineer can specify a particular generator test to be run.

The Fortran routine, CR8SYS, enables the user to compose and catalog generator test sequences. A listing of the code for CR8SYS is given in Appendix A. This section of the manual will give a description of each of the commands available for use in a test sequence. Also given is an example of the creation of a generator test sequence.

The creation of a test sequence is performed at the Tektronix CRT terminal. The routine CR8SYS, prompts the user to give the responses required to create the sequence. Each time the routine expects a new test sequence instruction, it will display the message, "ENTER COMMAND," on the CRT screen. The user will respond with a command and the parameters associated with that command. The user signals the end of the test sequence by entering the command "ST." The routine will then display the newly created test sequence on the ISC color display terminal. The user must then catalog the sequence so that it will be available for execution. Execution of a test sequence is explained in the next section of this manual. The following are the commands available for use in generator test sequences.

TM-Time

This command controls relative timing of events during the test sequence. It actually represents a delay until the time specified in its associated parameter. To specify a time delay, enter (via the Tektronix keyboard)

TM (time in seconds)*

The time value is a positive floating point number and must be greater than any previous time value used since the beginning of the test sequence.

As with all other commands requiring parameters, the TM command can be entered in two steps. If the user enters only "TM," the routine will prompt the user with the message "TIME (SEC)." The user then must enter the time in seconds of the delay required. This two-step entry is useful if the user is not familiar with the format of the parameters for the particular command chosen.

DS-Drive Stand Speed and Acceleration Rate

This command is used to select drive stand speed and acceleration/ deceleration rate. The speed must be a positive integer between 0 and 10,000 rpm. The acceleration rate is a positive integer representing the rate in 100's of rpm per second at which the drive stand will accelerate from the previously requested speed (zero if no previous DS command exists in this sequence) to the speed requested by the current DS command. Therefore if the previous speed is greater than the requested speed, the rate actually represents deceleration.

The format of the command is:

DS (drive stand#) (speed) (rate)**

All parameters must be positive integers and are entered in free format with blanks or commas separating each one.

Again, if the user enters only "DS," the routine will respond with the prompt message, "DS#, SPEED, RATE (3I)." The user must then enter the appropriate parameters.

^{*} All command entries must be completed by pressing the RETURN key.

^{** 3} is the minimum rate accepted by the routine, and 0 or 10 directs the drive stands to accelerate at the maximum rate of 1000 rpm/sec.

LB-Load Bank Settings

This command is used to select the setting of the load banks. Load banks numbered 1, 2, and 3 can be controlled. A load setting, both resistive (KW) and reactive (KVAR), is selected for each of three phases. The total load requested must not exceed the maximum available from the individual load bank. This would be 80 KW per phase and 60 KVAR per phase on load banks 1 or 2, and 40 KW per phase and 30 KVAR per phase on load bank 3.

The format of the command is:

LB (load bank#) (ϕ 1KW) (ϕ 2KW) (ϕ 3KW) (ϕ 1KVAR) (ϕ 2KVAR) (ϕ 3KVAR) All parameters must be positive integers entered in free format.

If the user enters only "LB," the routine issues the prompt message, "LB#, 3*KW, 3*KVAR (7I)." The user must then enter the appropriate parameters.

AC-Acquire Data

This command causes data to be acquired from the data acquisition system for the amount of time specified in the parameter and stored on a dedicated magnetic disk file (file 30). Time spans of up to 25 seconds of data can be stored, but the analysis time required for this amount of data makes it practical to store time spans of 1 to 5 seconds of data.

The format of the command is:

AC (duration in seconds)

The duration value is a positive floating point number. If the user enters only "AC," the routine prompts with the message, "DURATION OF ACQUISITION (SEC)." Note that this command just initiates data acquisition and then proceeds to the next command. It does not wait for data acquisition to be completed before proceeding.

RC-Relay Contact Closure

This command is used to control opening or closing of contacts which are part of the input/output interface subsystem of the Modcomp minicomputer. These contacts can be used to control external relays used for such generator test functions as closing a bus contactor, applying generator field excitation, and the like. The contacts can accommodate loads of up to 10 VA with a maximum voltage of 100 V.

The user can control up to 13 contacts with this command. The desired state of the contact is specified as "0" or "l." A "0" opens the contact, and a "l" closes it.

The format of the command is:

RC (contact number) (state)

The parameters are positive integers entered in free format. If the user enters only "RC," the routine will prompt with the message, "CONTACT#, 1/0 (2I)." The user must then enter the required parameters.

There are also several commands to the routine CR8SYS which are used to maintain and catalog test sequences. These commands are explained below.

ST-Stop Sequence

This command signals the end of the test sequence being created. When the user responds with "ST," the routine displays the newly created test sequence on the ISC color display terminal. If correct, the sequence must be catalogued so that it will be available to be executed. If incorrect, the sequence must be reentered.

CA-Catalog Sequence

This command causes a test sequence to be stored on a library file of the magnetic disk (file 31). The test sequences are stored in a format such that the RD command can access them. There is storage available for sequences between 0 and 599 inclusive.

The format for this command is "CA." The routine will display the test sequence being stored on the ISC terminal and ask for "TEST SEQUENCE NUMBER, I5." The user enters the number at which he wishes the sequence to be catalogued. Any sequence previously catalogued at the same number will be overwritten. The sequence number is used for recalling the test sequence with the RD command.

RD-Read Test Sequence

This command allows the user to recall a test sequence from the magnetic disk (file 31). The sequence number requested must have been previously catalogued using the CA command.

The format of this command is:

RD (test sequence number)

If the user enters only "RD," the routine will prompt with the message, "ENTER TEST SEQUENCE NUMBER."

After the sequence number is entered, the routine will display the selected sequence on the ISC terminal. If the test sequence displayed has no instructions, this means that no sequence has been catalogued at the requested number.

SA-Read Same Sequence

This command causes the most recent sequence read or created to be displayed. The user chooses this command by typing "SA."

Following is a demonstration of the creation and cataloguing of a generator test sequence. All prompt messages produced by the routine and all responses required by the user are given.

This particular test sequence performs application of full load to a 150 KVA generator at base speed. The details of how these functions are accomplished during execution are given in the next section of this manual.

To create and store the test sequence, the following steps are required:

1. User types on the Tektronix keyboard

JOB

EXE CR8 LM

- 2. The display and responses illustrated in Figure 3 are via the Tektronix CRT terminal. Prompt messages issued by the routine are in all caps. Responses entered by the user are in brackets. A two-part entry of the AC command is included. Note: All responses by the user must be completed by striking the RETURN key.
- 3. At this point, the routine will produce on the ISC screen a display of the test sequence just created. Figure 4 illustrates that display.
- 4. The user must now catalog this sequence for later use. The following is the series of commands needed to do so.

ENTER COMMAND [CA]

The routine will again display the sequence on the ISC screen and ask:

TEST SEQUENCE NUMBER, I5
[10]
ENTER COMMAND
\$\$ (This exits the CR8SYS routine.)

The newly created sequence is now catalogued as sequence number 10.

This section has demonstrated how to create and maintain generator test sequences using the routine CR8SYS. This section may be used as a user's manual and as an instructional guide for new personnel. Any modification to the sequence creation function of the routine CR8SYS will require a detailed examination of the Fortran code contained in Appendix A. The following section of this manual discusses the actual execution of a generator test sequence.

ENTER COMMAND [RC 5 0] ENTER COMMAND [LB 2 0 0 0 0] ENTER COMMAND [DS 3 0 5] ENTER COMMAND [ST] ENTER COMMAND	[CA] TEST SEQUENCE NUMBER, IS [10] ENTER COMMAND	79 9			
[JOB] [EXE CR8 LM] ENTER COMMAND [DS 3 4600 10] ENTER COMMAND [TM 20.] ENTER COMMAND [RC 5 1] ENTER COMMAND	[LB 2 50 50 50 0 0] ENTER COMMAND [TM 24.8] ENTER COMMAND	LACJ DURATION OF ACQUISITION (SEC) [1.5] ENTER COMMAND [TM 25.]	ENTER COMMAND [RC 3 1] ENTER COMMAND [TM 25.5] ENTER COMMAND	LRC 3 CJ ENTER COMMAND [TM 27.] ENTER COMMAND [RC 4 1]	ENTER COMMAND [TM 27.5] ENTER COMMAND [RC 4 0] ENTER COMMAND [TM 30.]

Figure 3 - Test Sequence Creation Commands

RC		2 1		3 1	3 0	4 1	4 0	2 0		
DATA			1.50							
		c	>						0 0	
KVAR		c	>						0	
		c	>						0	
		C	06						0	
3		ç	20						0	
		ć	20						0	
r _B		c	7						2	
RATE	10									r.
SPO	4600									c
SO	ო									~
TIME		20.0	24.8	25.0	25.5	27.0	27.5	30.0		

Figure 4 - Test Sequence Display

SECTION IV

EXECUTING A GENERATOR TEST SEQUENCE

The Fortran routine RUNSYS directs the test facility during execution of a generator test sequence. A copy of the code for RUNSYS is included in Appendix B. The routine first allows the user to access a test sequence which was previously created and catalogued using the routine CR8SYS. The commands required to initiate execution of the routine RUNSYS are as follows: (via the Tektronix terminal).

[JOB]
[EXE RUN LM]
ENTER COMMAND
[RD 10]

The routine will display the requested test sequence (in this example, sequence 10) on the ISC terminal and ask,

READY TO RUN THIS SEQUENCE? (Y OR N)

Section V will discuss actions required by the operator during execution of a test sequence.

The minicomputer directs execution of a generator test by causing appropriate actions to occur at specified times. These actions will be referred to as test control functions. Test control functions include: control of load bank settings, control of drive speed and acceleration rate, control of test data acquisition, and control of a set of relay contacts. A generator test is defined by a timed sequence for performing the test control functions required to accomplish the test. This timed sequence, referred to as a generator test sequence, is created using the test sequence creation function of the routine CR8SYS. The procedure for creating test sequences is given in Section III of this manual.

In order to cause the test defined in the test sequence to occur, a scheme must be devised which translates each command in the sequence

into an electrical output which performs the test function specified by the command. Generally this scheme is as follows: the Fortran routine RUNSYS steps through each command in the test sequence. For those functions which can be performed solely by software, RUNSYS calls the routine which implements the function. For those functions which are performed by software directing hardware interfaces, RUNSYS calls the routine which initiates action to perform the function. In some cases, several levels of control routines must be executed before the electrical signal is output to perform the function.

The test control functions used in generator testing are:

- (1) Timing control
- (2) Drive stand control
- (3) Load bank control
- (4) Data acquisition control
- (5) Relay contact control

Following is a description of each function and the means by which this function is performed:

1. Timing control

In order to maintain proper sequencing of test actions during a generator test, the relative timing of the test control functions must be controlled. As explained in Section III, the TM command is used in the test sequence to specify this timing.

During test sequence execution, RUNSYS uses the subroutine TWAIT to provide timing control. A copy of TWAIT can be found in the code of RUNSYS in Appendix B.

At the beginning of execution of a test sequence, TWAIT is called to obtain a beginning time, TBEGIN, from the minicomputer internal timer. As TM commands are encountered during a test sequence,

TWAIT is called to provide a delay until the time specified in the command. By inserting TM commands just prior to other test control commands in a test sequence, the operator can specify the relative times at which events of the test occur.

2. Drive stand control

During generator testing, it is necessary to control the drive stand, which provides rotation to the generator, at a known speed. Also, some tests require the generator to be accelerated or decelerated to a new speed at a known rate. The drive stand control function provides this control.

The DS command is used in the test sequence to specify that one of the three drive stands be accelerated/decelerated to a specified speed at a specified rate. Actual control of the drive stand is accomplished by providing a DC voltage to the drive stand power supply. A voltage of 0-10V DC input to the power supply produces a speed of 0-10,000 rpm on the drive stand output pad. To control this speed, then, a DS command must be translated into the appropriate DC voltage. Control of acceleration rate is accomplished by outputting this DC voltage in small steps at an appropriate rate. For example, to accelerate from 1,000 rpm to 2,000 rpm at 2,000 rpm/second, a command to increase the speed by 20 rpm is issued every 10 msec for 0.5 seconds.

At this point, it is instructive to discuss the form in which certain control routines exist in the minicomputer. The routine RUNSYS is what is called a batch task. During execution of a test sequence, RUNSYS is executed by the minicomputer central processing unit (CPU) from its central memory. Certain test control functions, such as load bank control and relay contact control, can be performed by RUNSYS directly. However, other functions, namely, drive stand control and data acquisition control, are special in nature. These functions are iterative and must be performed with precise timing. For these reasons, the routines

which implement these functions exist as separate tasks. These tasks, named DSC for drive stand control and DAC for data acquisition control, share operating time in the minicomputer with the routine RUNSYS. It is useful to think of the DSC and DAC tasks as executing all the time. It should be clear that whenever a generator test is not being executed, the DSC task must output signals which keep the drive stands at zero speed and the DAC task must refrain from acquiring data.

The routine RUNSYS, when action is required from either of these tasks, collects the parameters from the appropriate test command, makes this data available to the task, and then signals the task to act on this data.

Explanation of how RUNSYS and the DSC task relate is now presented. A copy of the code for the DSC task is included in Appendix C. Discussion of the DAC task will be presented later in the appropriate section.

When RUNSYS encounters a DS command, it stores the drive stand number, requested speed, and requested rate in a buffer. It then sets a flag (DSC flag) which informs the DSC task that a valid command is available.

The DSC task has been executing a loop of instructions which output a null command to keep the drive stands at zero speed. On each iteration of this loop, the DSC flag is checked to see if a new command is available. When the DSC flag is found to be set, the DSC task first resets the flag so that it will know when a new command has been issued. Then it collects the command parameters from the buffer, scales and packs the command, and outputs the command to the drive stand controller. The DSC task continues to output this command until RUNSYS issues a new command.

As indicated above, the DSC task supplies its output to the drive stand controller. The DSC task, in a sense, interprets drive stand commands and passes these interpretations along to the controller.

The drive stand controller is a microprocessor based interface which implements drive stand commands. A digital-to-analog converter produces the DC voltage required by the drive stand power supply. The controller also performs the stepping increase/decrease described earlier to achieve acceleration rate control. A full description of the drive stand controller is given in Appendix E. By employing the controller to provide actual control of the drive stand, the DSC task must only initiate the action, thus leaving CPU time for RUNSYS and the DAC task.

The drive stand controller and the DSC task operate in a handshaking mode. If either device fails to respond correctly, the controller is designed to bring the drive stands to zero speed. Thus, if communication between the mini-computer and the drive stand controller is broken or if the minicomputer malfunctions, the drive stands are shut down.

3. Load bank control

The minicomputer controls the load bank settings during generator test execution by controlling a set of contacts in its input/output interface subsystem (I/OIS). There are 15 contacts for each phase of each load bank. Each contact, when closed, introduces a particular resistive or reactive load into the load circuit of the generator. Resistive loads up to 80 KW/phase and inductive loads up 60 KVAR/phase are available from loads banks #1 and #2. Loads up to 40 KW/phase and 30 KVAR/phase are available from load bank #3.

The computer control of the load bank settings parallels the manual control available via switch settings located on the load bank control panel. Therefore during execution of a generator test, these manual controls must be set to zero. Refer to the circuit drawings of the load bank control panel for physical location of these relays.

During the creation of a test sequence, the test operator specified load bank settings with the LB command. During execution of the test sequence, the subroutine SETLB implements this control. SETLB examines the LB command parameters, sets up a control word which will close the appropriate relays to achieve the requested load settings, and then outputs this control word to the relay control system of the minicomputer. A listing of SETLB is included in the code of the routine RUNSYS in Appendix B.

4. Data acquisition control

The data acquired during a generator test consists of signals proportional to the 3-phase voltages and the 3-phase currents of the generator output. Data acquisition electronics convert these 6 analog signals to 12-bit digital representations. These binary words are multiplexed into data blocks which serve as input to the minicomputer through its 4805 data terminal. Each data block consists of 10 binary words: a null word, a timing word, 6 data words, and 2 data integrity words (parity and checksum).

In the creation of a test sequence, the user specifies the beginning time and duration of the data acquisition with the TM and AC commands. For instance, if the user were interested in a load application occurring 25 seconds into the test, he would specify at TM 24.8 seconds an AC command of duration 1.5 seconds.

During test execution when the routine RUNSYS encounters an AC command, it calls the subroutine ACQUIRE. Refer to the listing of RUNSYS in Appendix B for a copy of the code of ACQUIRE. The subroutine ACQUIRE first determines how many magnetic disk tracks will be required to store data for the duration requested. It then prepares buffer areas in central memory in which the data will be stored prior to being written to the disk. ACQUIRE also prepares data structures known as user file tables (UFT's) which are required in order to write to the disk. It then loads pointers to this information in a task communication area and resumes the data acquisition task (DAC) which has been in a hold state.

The DAC task performs the actual input and storage of generator test data. A copy of the code for the DAC task is included as Appendix D. In order to input data and write this data to the disk at a high rate, the DAC task employs a circular buffering technique. Nine temporary buffers in central memory are circularly filled with data incoming from the 4805. These are the buffers prepared by ACQUIRE. The transfer of data from the 4805 to these buffers is controlled by the direct memory processor (DMP) of the minicomputer. The central processor of the minicomputer is then directed by the DAC task to circularly output these buffers to the disk. A lockout scheme prevents overwriting a buffer before it has been written to disk or writing a buffer to disk before it is full. This lockout scheme reports to the user any attempted errors of this sort.

Nine buffers allow the data acquisition system to operate at approximately 9,200 hertz. This provides accurate sampling of up to 4,600 hertz input. A higher sampling rate or a change in the data word format will require additional buffering or a different buffering technique.

5. Relay contact control

The input/output interface subsystem (I/OIS) of the minicomputer contains relay contacts controllable by software. The relay contact control function enables the user to specify the state (on or off) of any of 13 of these contacts. Past test sequences have used these contacts to control such test actions as CSD disconnects, generator excitation voltage, etc.

The RC command is used in test sequence creation to specify the state of a particular relay. During test execution when RUNSYS encounters an RC command, it calls the subroutine SETRC. The code for SETRC can be found in the listing of RUNSYS in Appendix B. SETRC sets up a control word to properly set the requested contact and outputs it to the I/OIS.

This concludes the discussion of the test control functions available for generator testing. The next section of this manual discusses operator actions required during execution of a generator test.

test sequence, the subroutine SETLB implements this control. SETLB examines the LB command parameters, sets up a control word which will close the appropriate relays to achieve the requested load settings, and then outputs this control word to the relay control system of the minicomputer. A listing of SETLB is included in the code of the routine RUNSYS in Appendix B.

4. Data acquisition control

The data acquired during a generator test consists of signals proportional to the 3-phase voltages and the 3-phase currents of the generator output. Data acquisition electronics convert these 6 analog signals to 12-bit digital representations. These binary words are multiplexed into data blocks which serve as input to the minicomputer through its 4805 data terminal. Each data block consists of 10 binary words: a null word, a timing word, 6 data words, and 2 data integrity words (parity and checksum).

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SECTION V

TEST OPERATOR ACTIONS

Computer-controlled testing with the Generator Test Facility requires very little action by the test operator. Basically the test operator first ensures that the test facility and generator system are safe for operation; then the operator initiates the RUNSYS routine which will direct execution of the test. As detailed in Section IV, the steps required to initiate execution of RUNSYS are as follows: (via the Tektronix terminal)

[JOB] [EXE RUN LM] ENTER COMMAND [RD n], where n is the test sequence number

The chosen sequence is displayed on the ISC terminal and the routine asks, READY TO RUN THIS SEQUENCE? (Y OR N)

To initiate test execution, the user then strikes the "Y" and RETURN keys on the Tektronix keyboard. The routine RUNSYS then directs the test control actions as described in the previous section.

Actions required by the test operator during test sequence execution are of two basic categories. These are normal operation and abnormal operation of the test execution.

(1) Normal operation

Under normal operation, the operator performs the steps described above to initiate the test. The operator should continue to visually monitor the generator system during the test. If any unsafe condition arises, the operator should take actions to shut down the test.

In addition, the operator should note whether test actions (contact closures, load application and removal, etc.) occur at the expected time into the test. If these phenomena do not occur at approximately

the correct time, the test operator should take test shutdown actions since this is an indication that computer control of the test is not functioning properly. In order to monitor timing of the test, the test facility has a digital sequence timer. This timer should be started when execution of a test sequence is initiated.

Thus, under normal operation, the test operator should: (1) check the displayed test sequence for correctness, (2) visually inspect the generator and test area for safe operating conditions, (3) simultaneously start the digital timer and enter a "Y" (followed by RETURN) on the Tektronix keyboard, and then, (4) continue visual monitoring of the generator setup while checking that test phenomena occur at the proper time.

(2) Abnormal operation

The list of possible malfunctions which could occur to cause abnormal operation of a generator test is almost limitless. The following discussion will address several situations in which the generator test should be shut down. This shutdown action is required to prevent damage to the generator under test and possibly to the test facility or personnel.

Several types of malfunctions likely to occur during a generator test are automatically monitored by the minicomputer. This automatic monitoring is achieved in the following manner. First, a transducer develops a voltage signal proportional to the condition being monitored. In some cases, this voltage signal must be rectified, amplified, filtered, etc. to make it acceptable as input to the minicomputer. The conditional signal is then input to the mini-computer via its wide range analog input system. Then software routines check this data to determine if any of the signals are out of limit. The out-of-limit bounds are preselected for the particular condition being monitored and the particular test sequence. For example, a phase current of 600 amps would be an overcurrent condition under rated load testing of a generator, whereas the same current might be expected during fault testing.

If an out-of-limit condition is sensed, the minicomputer takes shutdown action automatically. A full discussion of the safety condition monitoring system is given in Appendix F. Also discussed in Appendix F is a safety monitoring routine available during manual operation of the test facility.

In some instances, the generator test should be shut down even if the safety monitoring system is not activated. These instances occur when the test operator observes any condition which he considers unsafe. For instance, suppose a test sequence specifies that the drive stand be accelerated to 4,600 rpm. During execution of the sequence, the operator observes the drive stand speed meter on the drive stand control console exceeding this speed. This indicates that computer control of the drive stands is not functioning properly. The operator should manually decelerate the drive. This is done by switching the control mode switch located on the drive stand control console to MANUAL and turning the DC motor lever to the READY position momentarily.

Another situation requiring manual shutdown is as follows. A test sequence specifies that a contact which is used to excite the test generator is to be closed 20 seconds after test initiation. During execution of the sequence, excitation does not occur. This situation in itself poses no danger, but it is evidence that the automatic sequencing of the test is not operating properly and more severe failures may occur. At the very least, without generator excitation, the data acquired during the test would be useless. Therefore, the operator should manually shut down the test.

Following is a list of the actions the test operator can take in shutting down a generator test.

1. In the event of a catastropic failure in which power should be removed from the drive stand as quickly as possible,

test operator should press the red MASTER EMERGENCY TRIP button on the center drive stand control console

- 2. In the event the drive stand is required to coast to a halt and assuming the drive motor electronics are functioning properly,
- 3. To remove all electrical load from the generator,

test operator should switch control mode switch to MANUAL and turn the DC MOTOR lever to the READY position.

test operator should set the master load switch on the load bank control console to OFF.

This concludes the discussion of operator actions during a computer-controlled generator test. The following section of this manual discusses actions required at the conclusion of a generator test sequence.

SECTION VI

CONCLUSION OF A GENERATOR TEST SEQUENCE

Every generator test sequence must conclude by restoring the computer-controlled functions of the test facility to their original states. For instance, all the load contacts in the load bank should be opened, the drive stands should be at zero speed, and all external relay contacts should be opened. The user must ensure that commands to perform these actions are included in the generator test sequence.

Thus, normal execution of a test sequence will reset all test functions. If the test is abnormally halted, either by the safety monitoring system or manually, the RUNSYS routine must be allowed to complete execution of the test sequence in order that all resetting is accomplished.

When the test has completed, the RUNSYS routine again issues the message, "ENTER COMMAND." At this point, the test data which was acquired during the test is stored on a dedicated file of the magnetic disk. By entering the following commands, the user initiates the data analysis and display routines stored in the minicomputer.

[EXE]
ENTER PROGRAM NAME; (A3)
[ANL]

These routines compute generator performance parameters and display the results to the test engineer via the Tektronix terminal. Details of the analysis procedures and use of the display routines are the subject of a separate instruction manual.

APPENDIX A CR8SYS

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*D MODCOMP SOURCE EDITOR DATE 12/27/79 09:30:56 PAGE PROGRAM CRESTS C THIS ROUTINE ENABLES THE USER TO MAINTAIN GENERATOR TEST SEQUENCES MAINTENANCE INCLUDES INITIAL CREATION, CATALOGUING, AND READING ALREADY CREATED SEQUENCES. Ω FILE/DEVICE ASSIGNMENTS REQUIRED FOR THIS ROUTINE: C 8 = TKO (TEXTRONIX OUTPUT) PROMPT MESSAGES TO USER 10 C 7 = TKI (TEKTRONIX INPUT) 6 = AO2 (ISC OUTPUT) 11 C USER FESPONSES 12 SEQUENCE DISPLAY 13 31 = TSL (DISK PARTITION) TEST SEQUENCE "LIBRARY" 14 15 16 C CATALOGUED ON LM 12,21,79 * * * * * * 17 С 18 19 EXTERNAL SUBROUTINES PEQUIRED: 20 21 LOCATION 22 NAME С 23 C 24 C '2. READ LB 25 3. WRITE C LB 26 27 С 28 INTEGER COMMAND(512),R(2),UFT(6',INUM,LINE(72) FQUIVALENCE (T.F) 29 30 С NOTE: R IS AN INTEGER ARRAY WHICH IS EQUIVALENT TO THE REAL VARIABLE T. 31 32 33 C INITIALIZE MAXIMUM NUMPER OF COMMANDS TO BE ALLOWED IN A TEST SEQUENCE 34 С 35 DATA MAXCOM/512/ 36 С SET UP UFT FOR WRITING/READING SEQUENCE TO DISK 37 NOTE: $\#BFE\emptyset = @31 = TSL$ C DATA UFT/0.ZPFE0.ZA400.3*0/ 38 C 39 40 DESCRIPTION OF TEST SET-UP COMMANDS C 41 C TM - TIME DELAY 42 C 43 DS - DPIVE STAND CONTROL C 44 LB - LOAD BANK CONTROL C 45 RC - RELAY CONTACT CONTROL C AC - DATA ACQUISITION CONTROL 46 ST - SPECIFIES END OF TEST SECHENCE 47 48 49 MAINTENANCE COMMANDS: 50 CA - CATALOG SEQUENCE 51 C PD - READ SEQUENCE 52 53 54 SA - REREAD SEQUENCE С

INITIALIZE POINTER INTO COMMAND BUFFER

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IPNT=1 CHECK IF COMMAND BUFFER HAS BEEN EXCEEDED @ IF(IPNT.LE.MAXCOM-8)GO TO 115 58 110 59 OUTPUT ERROR MESSAGE WRITE(8,1)
FORMAT(COMMAND RUFFER EXCEEDED) 61 62 OUTPUT SEQUENCE AS IT STANDS GO TO 190 63 64 ISSUE PROMPT MESSAGE TO USER 65 С WRITE(8,2)
FOPMAT(ENTER COMMAND') 66 115 67 68 INPUT COMMAND AND PARAMETERS C READ(7,3,END=9999)ICOM,LINE FORMAT(A2,72A1) 69 70 71 IS THIS A MAINTENANCE COMMAND? 72 IF (ICOM.EQ. 'SA')GO TO 190 REQUEST TO RE-CATALOG A SEQUENCE? IF(ICOM.EO.'CA'.AND.IPNT.EO.1)GO TO 190 73 75 C IF NOT A MAINTENANCE COMMAND, ENTER INTO COMMAND BUFFER 76 COMMAND(IPNT)=ICOM DETERMINE WHICH COMMAND THIS IS AND GO TO ITS HANDLING ROUTING IF(ICOM.EQ. DS')GO TO 120 IF(ICOM.EO. TM')GO TO 132 IF(ICOM.EO. LB')GO TO 142 78 79 80 IF (ICOM.EQ. AC')GO TO 150 IF (ICOM.EQ. FC')GO TO 160 IF (ICOM.EQ. RD')GO TO 170 81 82 83 IF (ICOM.EQ. 'CA')GO TO 180 IF (ICOM.EQ. 'ST')GO TO 190 84 85 C IF INVALID COMMAND, GO BACK AND GET NEW ONE 8€ WRITE(8,3000) FOPMAT(INVA 27 88 3000 INVALID COMMAND') GO TO 11@ 89 ROUTINE TO INTERPRET DS COMMAND 90 91 IFORM COLLECTS INTEGER PARAMETERS FFCM LINE AND STORES THEM IN 92 COMMAND BUFFER. IERR INDICATES WHETHER PARAMETERS WERE VALID 93 INTEGERS. 120 CALL INTFORM (3, LINE, 72, COMMAND (IPNT+1), IERR) 94 95 C CHECK IF PARAMETERS WERE ENTERED IF (COMMAND (IPNT+1).EQ.0)GO TO 125 96 CHECK FOR INVALID PARAMETER C 47 98 IF(IERR.NE.@)GO TO 125 IF PARAMETERS WERE C.K., ADJ'ST FOINTEP INTO COMMAND BUFFER 99 100 101 121 IPNT=IPNT+4 C GET NEXT COMMAND GO TO 110 102 103 104 C PROMPT USER TO ENTER PARAMETERS WRITE(8,4)
FOFMAT(D 105 125 DS#.SPEED.RATE; (31) () 126 107 INPUT FREE FORMAT PARAMETERS AND STORE IN COMMAND PUFFER CALL READI(7.COMMAND(IPNT+1))
ADJUST FOINTER AND RETURN 103 109 110 GO TO 121 ROUTINE TO INTERPRET TM COMMAND 111

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2

COLLECT FLOATING POINT PAFAMETER AND STORE IN T. IERR RETURNS

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113 C ERROR INDICATION. CALL FPTFORM(LINE, 72, T, IERR) 130 114 115 WAS PARAMETER ENTERED? 116 IF(T.EQ.@.)GO TO 135 WAS PARAMETER VALID? 117 118 IF(IERR.NE.0)GO TO 135 STORE FLOATING POINT PARAMETER AS TWO INTEGERS IN COMMAND BUFFER COMMAND(IPNT+1)=P(1) 119 132 120 121 COMMAND(IPNT+2)=R(2) 122 C INCREMENT POINTER INTO COMMAND BUFFEP 123 IPNT=IPNT+3 C GET NEXT COMMAND 124 125 GO TO 110 126 PROMPT USER TO ENTER PARAMETER WRITE(P.5) FORMAT('TIME(SEC)') 127 135 128 129 C INPUT PARAMETER 130 CALL READF(1,T) 131 STORE IN COMMAND BUFFER 132 GO TO 132 133 C ROUTINE TO INTERPRET LB COMMAND COLLECT INTEGER PARAMETERS AND STORE IN COMMAND BUFFER CALL INTFORM (7, LINE, 72, COMMAND (IFNT+1), IEFR) 134 135 140 13€ C CHECK FOR ERROR OR NO PARAMETERS 137 IF (IERR.EQ.@.AND.CCMMAND(IPNT+1).NE.@)GO TO 145 PROMPT USER TO ENTER PARAMETERS 133 WRITE(8,6) FORMAT(L 139 140 LB#,3*KW,3*KVAR;(71)') COLLECT PARAMETERS AND STORE IN COMMAND BUFFER 141 142 CALL READI (7, COMMAND (IPNT+1)) 143 INCREMENT POINTER 145 IPNT=IPNT+8 144 C GET NEXT COMMAND 145 146 GO TO 110 POUTINE TO INTERPRET AC COMMAND 147 148 C COLLECT FLOATING POINT PARAMETER IN T 149 CALL FPTFORM(LINE.72.T.IEPR) CHECK FOR ERPOR OR NO PARAMETER 150 IF(IERR.EQ.Ø.AND.T.NE.@.)GO TO 155 151 152 PROMPT USER TO ENTER PARAMETERS WRITE(8,7)
FORMAT(DURATION OF ACQUISITON(SEC)) 153 154 155 INPUT PARAMETER CALL READF(1,T) 156 157 C STORE PARAMETER AS INTEGERS IN COMMAND BUFFER 159 155 COMMAND(IPNT+1)=R(1) 159 COMMAND(IPNT+2)=P(2) 160 C INCREMENT FOINTER INTO COMMAND BUFFER 161 IPNT=IPNT+3 162 GET NEXT COMMAND 163 GO TO 110 164 ROUTINE TO INTERPRET RC COMMAND 165 COLLECT INTEGER PAPAMETERS AND STORE IN COMMAND BUFFER 166 160 CALL INTFORM(2, LINE, 72, COMMAND(IPNT+1), IERR) 167 CHECK FOR ERROR OF NO PARAMETERS

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IF (IERR. EQ. Ø. AND. COMMAND (IPNT+1) . NE. @ GO TO 165

```
169 C PROMPT USER TO ENTER PARAMETERS
             WRITE(9,8)
FOPMAT('CONTACT#,1/0;(21)')
172
171
          COLLECT PARAMETERS AND STORE IN COMMAND BUFFER
172
              CALL READI(2, COMMAND(IPNT+1))
173
174
     C
        INCREMENT POINTER
175
      165
            IPNT=IPNT+3
176 C GET NEXT COMMAND
177 GO TO 110
178
      C ROUTINE TO INTERPRET RD COMMAND
179
         INPUT SEQUENCE NUMBER
    170
             CALL INTFORM(1.LINE,72, TNUM, IERR)
180
181
     C CHECK FOR ERPOR OR NO RESPONSE
              IF (IERP.EC.@.AND.TNUM.NE.@)GC TO 175
182
        PROMPT USER TO ENTER SEQUENCE NUMBER
183
             WRITE(8,9)
FORMAT( ENTER TEST SEQUENCE NUMBER )
      172
184
185
          COLLECT SEQUENCE NUMBER
186
              CALL READI (1, TNUM)
197
         CHECK FOR VALID SEQUENCE NUMBER
5 IF (TNUM.LT.@.OR.INUM.GT.599)GO 20 172
188
      175
189
          SET RANDOM ADDRESS POINTER IN UFT
190
                  EACH SEQUENCE OCCUPIES 4 SECTORS
191
          NOTE:
              UFT(4)=4*TNUM
192
193
      С
          READ SEQUENCE AND STORE IN COMMAND BUFFER
194
              DO 177 I=1,4
     177
              CALL READ(COMMAND((I-1)*128+1),256,UIT)
195
196
          OUTPUT SEQUENCE IDENTIFIER
             WRITE(6,10 TNUM
FORMAT(// TEST SECUENCE NUMBER ,15)
197
198 10
199 C
         OUTPUT SEQUENCE
200
              GO TO 190
         ROUTINE TO HANDLE CA COMMAND
201
         ENSURE THAT SEQUENCE ENDS WITH STOP COMMAND COMMAND(IPNT)= 'ST'
202
203
      180
264
      C OUTPUT SEQUENCE FOR USER TO VIEW
205
         RESET POINTER
      190
206
             IPNT=1
207
          OUTPUT HEADINGS
         FOPMAT(' TIME', 3X, 'DS', 2X, 'SPD', 2X, 'RATE', 3X, 'LB', 6X, 'KW', 19X, 'KVAR', 8X, 'DATA', 7X, 'RC'//)
OUTPUT COMMANDS, ONE AT A TIME

NGMD=COMMAND(IPNT)
IF(NCMD BO TES')
              WRITE(6,11)
209
209
210
211
212
      200
             IF(NCMD.EQ. DS')GO TO 201
IF(NCMD.EQ. TM')GO TO 202
IF(NCMD.EQ. LB')GO TO 203
IF(NCMD.EQ. AC')GO TO 204
213
214
215
216
             IF(NCMD.EQ. 'RC')GO TO 205
IF(NCMD.EO. 'ST')GO TO 206
217
218
219
      C IF NONE OF THESE, ASSUME ST
             GO TO 206
220
221
          OUTPUT DS COMMAND PARAMETERS
      201
             WRITE(6,12)(COMMAND(IPNT+I),I=1,3)
222
             FORMAT (10X, 11, 216)
223
      12
          UPDATE POINTER
224
      С
```

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225 IPNT=IPNT+4 226 C GET NEXT COMMAND 227 GO TO 200 OUTPUT TM COMMAND PARAMETER COLLECT REAL PARAMETER INTO INTEGER ARRAY EQUIVALENCED TO 228 229 C REAL VARIABLE 230 R(1)=COMMAND(IPNT+1) R(2)=COMMAND(IPNT+2) 231 202 232 C OUTPUT PARAMETER 233 WRITE(6,13)T 234 13 FORMAT (1X, F6.1) 235 236 C UPDATE POINTER 237 IPNT=IPNT+3 238 C GET NEXT COMMAND 239 GO TO 200 240 OUTPUT LB COMMAND PARAMETERS 203 WRITE(6,14)(COMMAND(IPNT+I), I=1,7) 241 242 FORMAT (25X, 12, 1X, 614) 243 C UPDATE POINTER IPNT=IPNT+8 244 245 C GET NEXT COMMAND 246 GO TO 200 OUTPUT AC COMMAND PARAMETER 247 248 C COLLECT REAL PARAMETER INTO INTEGER ARRAY EQUIVALENCED TO 249 REAL VARIABLE R(1)=COMMAND(IPNT+1) 250 204 R(2) = COMMAND (IPNT+2) 251 252 C OUTPUT PARAMETER WRITE (6,15)T 253 254 15 FORMAT(55X,F6.2)255 C UPDATE POINTER IPNT=IPNT+3 256 C GET NEXT COMMAND 257 258 GO TO 200 259 C OUTPUT RC COMMAND PARAMETERS 205 WRITE(6,16)(COMMAND(IPNT+I), I=1,2) 260 261 16 FORMAT (65%, 213) 262 C UPDATE POINTER 263 IPNT=IPNT+3 2€4 C GET NEXT COMMAND 265 GO TO 200 C CHECK TO SEE IF THIS SEQUENCE IS TO BE CATALOGUED 206 IF (ICOM.NE. CA') GO TO 100 C PROMPT USER TO ENTER SEQUENCE NUMBER TO CATALOG UNDER 266 267 268 WRITE(8,17) FORMAT(EN 210 269 270 ENTER TEST SEQUENCE NUMBER () 271 C INPUT SECUENCE NUMBER 272 CALL READI(1,1) 273 CHECK VALIDITY OF SEQUENCE NUMBER 274 IF (I.LT.Ø.OR.I.GT.599)GO TO 210 275 SET RANDOM ADDRESS POINTER IN UFT C 276 UFT(4)=4*I 277 CUTPUT SEQUENCE TO DISK AS 4 SECTORS 278 DO 220 I=1.4 279 CALL WRITE (COMMAND((I-1)*128+1),256,UFT) C GET NEXT COMMAND

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```
GO TO 100
281
     9999
            STOP
282
283
            END
284
285
        THE FOLLOWING ROUTINES ARE USED DURING TEST SEQUENCE CREATION
286
28?
        TO INPUT FREE-FORMAT REAL AND INTEGER PARAMETERS FOR
885
        GENERATOR TEST COMMANDS.
289
290
291
            SUBROUTINE READI(N. IARRAY)
292
293
        ROUTINE INPUTS ASCII STRING IN FREE FORMAT AND RETUFNS N
294
        EQUIVALENT INTEGER VALUES IN IARRAY
295
     C
296
            INTEGER IARRAY(1), BUF(74), BUFSIZ
            DATA BUFSIZ/74/
297
    C INPUT STRING OF ASCII CHARACTERS
298
    100 READ(7,1000) BUF
1000 FORMAT(74A1)
299
300
    C CALL FOUTINE TO FORMAT AND CONVERT TO INTEGER
301
302
            CALL INTFORM(N, BUF, BUFSIZE, IARRAY, IERR)
        CHECK FOR ERROR IN PARAMETERS IF IERR. EQ. 0) RETURN
303
304
305
        ECHO INVALID CHARACTER TO USER
    WRITE(8,2000)BUF(IERR)
2000 FORMAT('INVALID CHARACTER -',A1,5X,'RE-ENTER LINE')
306
307
    C GET NEW STRING
328
309
            GO TO 100
310
            END
311
312
     С
313
            SUBPOUTINE INTFORM(NPAR, STRING, LTH, INT, IERR)
314
     C
315
         ROUTINE CONVERTS ASCII STRING (STRING) OF LENGTH, LIH. TO
        NPAR EQUIVALENT INTEGERS STORED IN ARRAY INT. IERR IS SET
316
        IF ANY CHARACTER IN STRING IS NOT A VALID DIGIT.
317
313
319
            INTEGER INT(1), STRING(1)
720
     C INITIALIZE EPPOR FLAG
321
            IERR=0
         INITIALIZE POINTED INTO STRING
322
323
            IPNT=1
324
     C
         CONVERT EACH INTEGER
            DO 100 I=1, NPAR
325
       INITIALIZE VALUE
326
     С
327
            INT(I)=0
328 C
         CHECK IF POINTER EXCEEDS STRING LENGTH
        IF'IPNT.GT.LTH)GO TO 100
CHECK FOR DELIMITER
329
     10
330
     r
            IF'STRING(IPNT).NE. ' '.AND.STRING(IPNT'.NE. ', ')GC TO 30
331
     20
332
        INCREMENT FOINTER
     С
233
            IPNT = IPNT + 1
        GET NEXT CHAPACTER
GO TO 10
CHECK FOR VALID DIGIT
334
     C
335
```

```
30 IF'STFING'IENT'.LE.'9'.AND.STRING(IENT).GE.'0''GC TO 40 C SET EPROR FLAG AND RETURN
339
339
            IEFP=IP'T
342
            RELURN
     C CONVERT TO INTEGER AND ADD TO ACCUMULATION OF VALUE

48 IN1(1.=in1'1)*10 + (STRING(IPNT)-'0')/256
C INCREMENT FOINTER
341
742
343
344
             IPNT=IPNT+1
7.45
         CHECK FOR END OF STRING OF DELIMITER
           IF (IFNT.LE.179.AND.STRING (IPNT).NE. '.AND. 1STRING (IPNT).NE. ',')GC TO 30
34E
347
313
     100
            CONTINUE
344
            RETURN
350
            END
351
352
     С
353
            SUPROUTINE REAFF(N, ARRAY)
354
     С
355
         ROUTINE INPUTS ASCII STRING IN FREE-FORMAT AND RETURNS N
35€
         EQUIVALENT FLOATING POINT VALUES IN ARRAY.
357
         NOTE: IN ALL CUEPENT CALLS TO READE, ONLY 1 VALUE IS
358
         INPUT. (I.E., N=1)
359
             INTEGER BUF (74), BUFSIZ
368
361
             REAL APPAY(1)
3€2
             DATA BUFSIZ/74/
     C INPUT STRING OF ASCII CHARACTERS
363
364
     100
            READ(7,1200)BUF
365
     1000
            FORMAT (74A1)
366
     C CALL POUTINE TO FORMAT AND CONVERT TO FLOATING POINT
367
             CALL FPTFORM(BUF, BUFSIZ, ARRAY, IERR)
     C CHECK FOR ERRORS
368
369
            IF(IERR.EQ.Ø)RETURN
370
         ECEO INVALID CHARACTER TO USER
     WRITE (8,2000) BUF (IERR)
2000 FORMAT ('INVALID CHARACTER -',A1,5X, 'RE-ENTER LINE')
371
372
373
     C GET NEW STRING
374
             GO TO 100
375
             END
376
     C
377
     C
378
             SUBROUTINE FPTFORM(STRING.LTH.FPT.IERR)
379
         ROUTINE CONVERTS ASCII STRING (STRING) OF LENGTH, LTH, TO
380
         EQUIVALENT FLOATING POINT VARIABLE, FPT.
381
         IERR IS SET IF ANY CHARACTER IN STRING IS NOT A VALID DIGIT
382
         OR DECIMAL POINT.
383
384
      C
385
386
         INTEGER STRING(1), PFLAG, PAMT INITIALIZE ERROR FLAG
     С
387
             TEPR=0
         INITIALIZE POINTER INTO STRING
388
      С
389
             IPNT=1
390
         INITIALIZE RETURN VALUE
391
             FPT=@.
         INITIALIZE DECIMAL POINT INDICATOR
```

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FAGE

430

END

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PFLAG=@ 394 C FAMT KEEPS TRACK OF HOW MANY DIGITS OCCUR AFTER DECIMAL POINT 395 PAMT =@ C CHECK IF ALL OF STRING HAS BEEN EXAMINED 39€ 397 100 IF (IPNT.GT.LTH) RETURN 398 C CHECK FOR DELIMITER IF(STRING(IPNT).NE. '.AND.STRING(IPNT).NE.', ')GC TO 110
400 C INCREMENT POINTER IPNT=IPNT+1 421 402 CHECK NEXT CHARACTER 403 GO TO 100 404 C CHECK FOP DECIMAL POINT 110 IF STRING IPNT).NE. '. ')GO TO 120 C SET INDICATOR 405 110 406 407 PFLAG=1 408 C GET NEXT CHARACTER 409 GO TO 140 410 C CHECK FOR VALID DIGIT 411 120 IF(STRING(IPNT).LE.'9'.AND.STRING(IPNT).GE.'0')GC TO 130 412 C SET ERROR FLAG AND RETURN IERR=IPNT 413 414 RETURN C CHANGE ASCII DIGIT TO FLOATING POINT AND ADD TO ACCUMULATION 130 FPT=FPT*10. + FLOAT((STRING(IPNT)-'0')/256) 415 416 130 417 C UPDATE NUMBER OF DIGITS AFTER DECIMAL POINT 413 PAMT = PAMT + PFLAG 419 C INCPEMENT POINTER 140 IPNT=IPNT+1 420 C CHECK FOR END OF STRING OR DELIMITER 421 IF(IPNT.GT.LTH.OR.STRING(IPNT).EQ. '.OR.STRING(IPNT).EQ. 422 423 1',')GO TO 150 424 C CHECK NEXT CHARACTER 425 GO TO 110 ADJUST FPT TO ACCOUNT FOR DECIMAL POINT FPT=FPT*10.**(-PAMT) 426 С 150 427 C RETURN TO MAIN ROUTINE 428 429 RETURN

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APPENDIX B RUNSYS

ATT UNITED STATE

```
PROGRAM PUNSYS
        THIS ROUTINE PERFORMS EXECUTION OF A SEQUENCE SELECTED
 3
    C
        BY THE USEF. EXECUTION OF A TEST SEQUENCE IS ACCOMPLISHED BY SEQUENTIALLY INVOKING THE ROUTINE OR TASK
        REQUIRED TO PERFORM EACH COMMAND IN THE SEQUENCE.
 6
 8
        FILE/DEVICE ASSIGNMENTS REQUIRED FOR THIS ROUTINE:
    C
           8 = TKO (TEKTRONIX OUTPUT)
7 = TKI (TEKTRONIX INPUT)
6 = AO2 (ISC OUTPUT)
10
    C
                                             PROMPT MESSAGES TO USER
                                             USER RESPONSES
11
                                             SEQUENCE DISPLAY
TEST SEQUENCE "LIBPARY"
12
    C
13
     С
          31 = TSL (DISK PARTITION)
14
15
16
    C
                                                    * * * *
17
    C
                   CATALOGUED ON LM 12,26,79
                                                                   * *
18
19
20
    С
        EXTERNAL SUBROUTINES REQUIRED:
21
22
23
    C
         NAME
                       LOCATION
    С
24
    C
        1. TIMER
                          UL
25
        2. READ
    С
                          LB
    C
26
        3. WRITE
                          LB
27
        4. INITSAF
                          UL
28
        5. TSKDEL
    C
                          UI.
29
    C
        6. SETBF
                          UL
30
    C
        7. SETBT
                          υL
        8. GETDATA
31
    С
                          UL
32
33
    C
34
            INTEGER COMMAND(512), R(2), UFT(6), PNAME(2), TNUM, LINE(72)
35
            EQUIVALENCE (T,R)
    C
        NOTE: P IS AN INTEGER APRAY WHICH IS EQUIVALENT TO THE REAL
36
37
        VARIABLE T.
39
39
        INITIALIZE MAXIMUM NUMBER OF COMMANDS TO BE ALLOWED IN A TEST
    C
40
    C
        SEQUENCE
           DATA MAXCOM/512/
41
42
    C
        SET UP UFT FOR WRITING/READING SEQUENCE TO DISK
43
        NOTE: \#BFE\emptyset = 031 = TSL
    С
            DATA UFT/0,28FE0,Z4400,3*0/
44
45
46
        DESCRIPTION OF TEST COMMANDS
    С
47
    C
48
          TM - TIME DELAY
    C
          DS - DRIVE STAND CONTROL
LB - LOAD BANK CONTROL
49
    C
50
    C
          RC - RELAY CONTACT CONTPOL
51
          AC - DATA ACQUISITION CONTROL
ST - SPECIFIES END OF TEST SEQUENCE
52
    С
53
    С
54
    C
55
        MAINTENANCE COMMANDS:
    C
56
```

```
RD - READ SEQUENCE
SA - REREAD SEQUENCE
57
58
59
          EX - EXECUTE OVERLAY FROM LM FILE
60
61
62
                       SELECTION OF TEST SEQUENCE
63
64
65
66
        INITIALIZE POINTER INTO COMMAND BUFFER
67
    100
           IPNT=1
68
    C ISSUE PROMPT MESSAGE TO USER
           WRITE(8,2)
FORMAT( E
69
    115
                     ENTER COMMAND')
70
     C INPUT COMMAND AND PARAMETERS
71
72
           PEAD(7,3,END=9999)ICOM,LINE
           FORMAT (A2,72A1)
73
    3
    C IS THIS A MAINTENANCE COMMAND?
IF(ICCM.EO.'SA')GO TO 190
74
 75
    C IF NOT A MAINTENANCE COMMAND, ENTER INTO COMMAND PUFFER
76
77
           COMMAND(IPNT)=ICOM
78
     C DETERMINE WHICH COMMAND THIS IS AND GO TO ITS HANDLING ROUTINE
           IF (ICOM.EQ. 'RD')GO TO 170
IF (ICOM.EQ. 'EX')GO TO 300
 79
80
 81
     C IF INVALID COMMAND, GO BACK AND GET NEW ONE
           WRITE(8,2000)
FORMAT( INVA
23
                     INVALID COMMAND')
 83
     2000
 84
            GO TO 115
     C ROUTINE TO INTERPRET RP COMMAND
 86
       INPUT SEQUENCE NUMBER
 87
     170
           CALL INTFORM(1, LINE, 72, TNUM, IEFF)
     C CHECK FOR ERROR OR NO RESPONSE
 88
            IF(IERR.EQ.Ø.AND.TN"M.NE.Ø)GO 10 175
 89
     C PROMPT USER TO ENTER SEQUENCE NUMBER
90
           WRITE(8,9)
FORMAT( ENTER TEST SEQUENCE NUMBER 1)
 91
     172
 92
        COLLECT SECUENCE NUMBER
 93
            CALL READI(1.TNUM)
 94
        CHECK FOR VALID SEQUENCE NUMBER
5 IF(TNUM.LT.0.CP.TNUM.GT.599)GO TO 172
 95
     175
 96
       SET RANDOM ADDRESS POINTER IN UFT
 97
 98
        NOTE: EACH SEQUENCE OCCUPIES 4 SECTORS
            UFT(4)=4*"NUM
 ag
        READ SEQUENCE AND STORE IN COMMAND BUFFEP
100
     С
101
            DO 177 I=1.4
            CALL READ(COMMAND((I-1)*128+1),256,UFT)
102
       OUTPUT SECUENCE IDENTIFIER
123
104
            WPITE(6,10)TN"M
        FORMATI/// TEST SECUENCE NUMBER 1,15 \ OUTPUT SEQUENCE FOR USER 20 VIEW
105
10F
107
        RESET POINTER
            IPNT=1
     190
108
        OUTPUT BEADINGS
109
           WRITE(6,11)
FORMAT(
110
           111
     11
```

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```
C OUTPUT COMMANDS, ONE AT A TIME
200 NCMD=COMMAND(IPNT)
114
             IF (NCMD.EQ. 'DS')GO TO 201
IF (NCMD.EQ. 'TM')GO TO 202
IF (NCMD.EQ. 'LB')GO TO 203
IF (NCMD.EQ. 'AC')GO TO 204
IF (NCMD.EQ. 'AC')GO TO 204
IF (NCMD.EQ. 'ST')GO TO 902
115
116
117
119
119
120
     C IF NONE OF THESE, ASSUME ST
121
             GO TO 900
122
     C OUTFUT DS COMMAND PARAMETERS
123
124
     201
             WRITE(6,12)(COMMAND(IPNT+I),I=1,3)
             FORMAT(10X, 11, 216)
125
     12
126
        UPPATE POINTER
127
             IPNT = IPNT+4
123
         GET NEXT COMMAND
         GO TO 200
OUTPUT TH COMMAND PARAMETER
129
130
         COLLECT REAL PARAMETER INTO INTEGER ARRAY EQUIVALENCED TO
131
         REAL VARIABLE
132
133
     202
             R(1)=COMMAND(IPNT+1)
             R(2)=COMMAND(IPNT+2)
134
135
         OUTPUT PARAMETER
136
             WRITE(6,13)T
137
     13
             FOPMAT(1X,F6.1)
        UPDATE POINTER
138 C
139
             IPNT=IPNT+3
140
     C
         GET NEXT COMMAND
     GO TO 200
C OUTPUT LB COMMAND PARAMETERS
141
142
143
     203
             WRITE(6,14)(COMMAND(IPNT+I),I=1,7)
             FORMAT(25X,12,1X,614)
144
145
     C UPDATE POINTER
             IPNT=IPNT+8
146
         GET NEXT COMMAND
147
     C
148
             GO TO 200
149
        OUTPUT AC COMMAND PARAMETER
         COLLECT REAL PARAMETER INTO INTEGER ARRAY EQUIVALENCED TO
150
         REAL VARIABLE
4 R(1)=COMMAND(IPNT+1)
151
     204
152
             R(2)=COMMAND(IPNT+2)
153
154
     C OUTPUT PARAMETER
155
             WRITE(6,15)T
156
    15
             FORMAT(55X,F6.2)
157
     C UPDATE POINTER
             IPNT=IPNT+3
158
     C GET NEXT COMMAND
159
160
             GO TO 200
         OUTPUT RC COMMAND PARAMETERS
5 WRITE(6,16)(COMMAND(IPNT+I),I=1,2)
161
     205
162
163
             FORMAT (65X,213)
      16
      C UPDATE POINTER
164
165
             IPNT=IPNT+3
         GET NEXT COMMAND
166
      C
             GO TO 200
167
      C
        ROUTINE TO LOAD OVERLAY FROM LM FILE.
168
```

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169 NOTE: LOADING OVERLAY TRANSFERS CONTROL FROM RUNSYS TO THE ROUTINE OVERLAYED. 170 171 ONLY USE OF THIS FEATURE SO FAR HAS BEEN TO LOAD ANALYSIS 172 ROUTINE AT THE COMPLETION OF A GENERATOR TEST SEQUENCE. 173 174 PROMPT USER TO ENTER OVERLAY NAME WRITE(8,18) 175 300 176 FORMAT (ENTER PROGRAM NAME; (A3) 1 18 177 C INPUT NAME PEAD(7,19)PNAME 178 179 FORMAT (2A2) 19 C ROUTINE WHICH FOLLOWS PERFORMS OVERLAY OF REQUESTED ROUTINE 180 181 INLINE LDM,2 PNAME LDM,3 PNAME+1 182 GET ROUTINE NAME 193 PEX,#37 DFC 5+1 CONVERT TO CAN CODE 184 185 STM,3 PNAM STORE IN PVAM 186 187 REX,#43 GET INFO ON RUNSYS 188 9 TRR,2,3 REG 2=START ADDR OF RUNSYS 189 PEX,#2B LOAD CHAIN OVERLAY 190 P.OLM 191 DFC STORAGE FOR PROGRAM NAME 192 PNAM RES 193 DFC 194 FINI C NOTE: AT THIS POINT DURING EXECUTION, CONTROL HAS PASSED TO 195 196 THE OVERLAY. 197 198 C 199 ASK USER IF THIS SEQUENCE IS TO BE EXECUTED C WRITE(8,20)
FORMAT('@READY TO RUN THIS SEQUENCE?(Y OR N)') 900 200 201 20 C INPUT RESPONSE READ(7,21)ICE 202 203 204 21 FORMAT (A2) C CHECK RESPONSE; IF NOT Y, GET NEXT COMMAND IF(ICH.NE. Y')GO TO 100 205 206 207 203 BEGINNING OF TEST SEQUENCE EXECUTION C 209 210 211 INITIATE SAFETY MONITORING PERFORMED IN DSC TASK. 212 NOTE: ITEMP IS STORAGE LOCATION USED BY ROUTINE INITSAF TO 213 214 SAVE SYSTEM SI POINTER 215 ITEMP=0 216 CALL INITS AF (ITEMP) 217 C INITIALIZE POINTEP INTO COMMAND BUFFER 218 IPNT=1 OBTAIN SYSTEM CLOCK READING AT START OF TEST 219 220 CALL TWAIT(0.) CHECK IF POINTER EXCEEDS BUFFER 221 1000 IF (IPNT.GE.MAXCOM)GO TO 100 C EXAMINE EACH COMMAND OF SEQUENCE AND JUMP TO INSTRUCTIONS 222 223 WHICH WILL INITIATE ACTION REQUIRED BY THAT COMMAND.

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                                                                      PAGE
                                                                               5
             NCMD = COMMAND (IPNT)
225
             IF(NCMD.EQ. DS')GO TO 1100
IF(NCMD.EQ. TM')GO TO 1200
IF(NCMD.EQ. LB')GO TO 1300
IF(NCMD.EQ. AC')GO TO 1400
IF(NCMD.EQ. RC')GO TO 1500
226
227
228
229
230
         IF NONE OF THESE COMMANDS, TEST SEQUENCE IS THROUGH TERMINATE INPUT OF SAFETY MONITORING PARAMETERS AND RELOAD
231
232
233
          ORIGINAL SI POINTER
234
             INLINE
235
                LDI,3
                       #4400
                                   TERMINATE COMMAND
236
                OCB,3,2
                                   ISSUE COMMAND TO OUTPUT DEVICE
               OCB,3,3
LDM,10 ITEMP
                                   ISSUE COMMAND TO INPUT DEVICE
237
 238
                                   GET SI POINTER
239
                STM,10
                         #00D3
                                   STORE IN SYSTEM SI TRAP
240
                                   SBF FLAG
                LDI,2
                       OSBF
241
                ZRR,3
242
                REX,#4E
                                   ZERO FLAG
243
             FINI
 244
             GO TO 100
        ROUTINE WHICH PASSES DS PARAMETERS TO SUBROUTINE WHICH WILL
245
         INITIATE DRIVE STAND CONTROL
245
247
             CALL SETDS (COMMAND (IPNT+1))
      1100
248
      C INCREMENT POINTER INTO COMMAND BUFFER
249
             IPNT=IPNT+4
 250
          GET NEXT COMMAND
      C
 251
             GO TO 1000
          CALL ROUTINE TO PROVIDE REQUESTED DELAY
252
 253
      1200
             CALL TWAIT (COMMAND(IPNT+1))
         INCREMENT POINTER
254
255
             IPNT=IPNT+3
256
          GET NEXT COMMAND
      C
257
             GO TO 1000
258
         PASS LB PARAMETERS TO SUBROUTINE WHICH CONTROLS LOAD BANK
259
          SETTINGS
      1300 CALL SETLB (COMMAND (IPNT+1), COMMAND (IFNT+2), COMMAND (IPNT+5)
260
 261
            1.IERR)
262
         INCREMENT POINTER
263
             IPNT=IPNT+8
264
          GET NEXT COMMAND
             GO TO 1000
265
         CALL POUTINE TO INITIATE DATA ACQUISITION
266
 267
      1400 CALL ACQUIRE(COMMAND(IPNT+1))
          INCREMENT POINTER
 268
 269
             IPNT=IPNT+3
 276
      C
          GET NEXT COMMAND
 271
             GO TO 1000
 272
         CALL ROUTINE WHICH CONTROLS RELAY CONTACTS
 273
      1500
             CALL SETPC (COMMAND (IPNT+1), IERR)
 274
          INCREMENT POINTER
 275
             IPNT=IPNT+3
 276
      C
          GET NEXT COMMAND
 277
             GO TO 1000
 273
      C
 279
           END OF TEST SEQUENCE EXECUTION
 280
```

```
PAGE
281
     C
     C
282
283
     9999
            STOP
284
            END
     C
285
286
        FOLLOWING ROUTINES INITIATE ACTION PEQUIRED BY INDIVIDUAL
287
     C
         COMMANDS IN TEST SEQUENCE.
288
289
290
     C
            SUBROUTINE SETDS (COMMAND)
291
     C
292
        THIS ROUTINE MAKES PARAMETERS OF DS COMMAND AVAILABLE TO
293
     C
294
     C
        DRIVE STAND CONTROL TASK, DSC.
295
            INTEGER COMMAND(1), COM(3)
296
     C
        GET PARAMETERS IN ARRAY ACCESSIBLE TO INLINE CODE
297
298
            DO 10 I=1,3
            COM(I) = COMMAND(I)
299
     10
300
     C PLACE POINTER TO PARAMETERS IN TASK COMMUNICATION APEA
301
            INLINE
302
              LDI,2 @DSC
                                POINTER IS NAMED DSC
303
              LDI,3 COM
              REX,#4E
304
                                STORE POINTER
305
            FINI
306
            RETURN
307
            END
308
309
     C
            SUBROUTINE TWAIT(T)
310
311
        ROUTINE DELAYS EXECUTION OF RUNSYS (I.E., OPERATION OF GENERATOR TEST) UNTIL SPECIFIED TIME. T. THIS DELAY PROVIDES
312
313
     C
314
     C
         TIMING CONTPOL OF TEST SEQUENCE.
315
     C
316
            DOUBLE PRECISION TREGIN. TNOW
        IF REQUESTED TIME EQUALS ZERO, SAVE CURRENT SYSTEM CLOCK READING
317
            IF(T.NE.Ø.)GO TO 1
CALL TIMER (TBEGIN)
318
319
320
            RETURN
321
            CONTINUE
322
     C GET SYSTEM CLOCK READING
        CALL TIMEP (TNOW)
IS DELAY POSITIVE?
323
324
325
            IF ((DPLE(T)+TBEGIN-.025D0).GT.TNOW)GO TO 2
         NOTIFY USER OF TIMING ERFOR
326
     C
            WRITE(6,100)T
FORMAT('TIME ERROR',E15.5)
327
328
    100
            PETURN
329
         CONVERT TIME IN SECONDS TO MINUTES AND TICS
330
331
            MIN=IFIX(SNGL((TBEGIN+DBLE(T))/60.D0))
     2
332
            ITIC=IFIX(SNGL(TBEGIN+DBLE(T)-60.D0*DBLE(FLOAT(MIN)))*200.
333
         CALL SYSTEM ROUTINE TO DELAY UNTIL REQUESTED TIME
334
            CALL .JKDEL(MIN, ITIC, .TRUE., .FALSE.)
            RETURN
335
336
            END
```

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337 C 338 339 SUBROUTINE SETLB(LB, KW, KVAP, IERF) 340 341 ROUTINE SETS LOAD BANK SWITCHES BY CONTROLLING A GROUP OF CONTACTS 342 IN I/OIS SYSTEM. 343 LB=1,2,OR 3 (DESIGNATES LOAD BANK NUMBER) 344 345 KW IS INTEGER AFFAY WITH RESISTIVE LOAD VALUES FOR PHASE 1,2, AND 3. 346 MAXIMUM OF 40 KW PER LOAD BANK. 347 KVAP IS APPAY WITH REACTIVE LOAD VALUES. MAXIMUM OF 30 KVAR PER 348 LOAD BANK. С 349 IERP=0 IF NO ERRORS IN INPUT PARAMETERS; =1 IF ERRORS. 350 351 INTEGER KW(3), KVAR(3), FACTOR, S12(3), S21(3), S20(3), S13(3) 352 INTEGER OUTCOD(3), SCAN(3), TAB21(8), TAB12(6), TAB13(6), TAB20(6) 353 C 354 TAB12 THROUGH TAR20 ARE APRAYS OF BIT CONFIGURATIONS WHICH WEEN C OUTPUT TO A GROUP OF CONTACTS OF THE I/OIS, SET UP THE SAME LOADS AS THE SWITCH SETTINGS AVAILABLE ON THE LOAD BANK CONTROL CONSOLE. 355 356 357 THE NUMBERS 12,21,13,20 CORRESPOND TO THE SWITCH MARKINGS FOR 358 PHASE #1 OF LOAD BANK #1 USED IN SCHEMATIC DRAWING OF CONTROL 359 CONSOLE. 360 C THIS ROUTINE, THEN, COMBINES THE REQUIRED BIT PATTERN TO ACHIEVE THE LOAD SETTING REQUESTED AND OUTPUTS THIS CONFIGURATION TO THE 361 362 GROUP OF CONTACTS WHICH CONTROLS THE LOAD BANK BEING USED. 363 С 364 365 C 366 DATA TAB12/0, Z8000, Z4000, ZC000, Z6000, ZE000/ DATA TAB21/0,21000,20800,21800,20000,21000,20E00,21E00/ DATA TAB13/0,20100,20080,20180,20000,20100/ 367 368 369 DATA TAB20/0.20020.20010.20030.20018.20038/ INITIALIZE ERROR FLAG 370 С 371 IERR=0 372 C CHECK FOR VALID LOAD BANK # 373 IF(LB.LT.1.OR.LB.GT.3)GO TO 1000 374 FACTOR ACCOUNTS FOR PAPALLELED LOAD BANKS FACTOR=2 375 376 IF(LB.EQ.3)FACTOR=1 377 C CHECK VALIDITY OF KW AND KVAR SETTINGS 378 DO 10 I=1.3 379 IF(KW(I).LT.Ø.OR.KW(I)/FACTOR.GT.40)GO TO 1000 380 10 IF(KVAR(I).LT.0.OP.KVAR(I)/FACTOP.G2.30)GO TO 1300 381 C COMPUTE SWITCH SETTINGS 382 DO 20 I=1.3 383 FOP HIGHEST KW SETTING, SELECT SWITCH CONFIGURATION IF(KW(I)/FACTOR.NE.40)GO TO 11 384 S12(I)=6 S21(I)=8 385 386 GO TO 12 SELECT LESSER KW SWITCH SETTING 387 388 389 S12(I) = MOD(KW(I)/FACTOR, 5) + 111 390 C SELECT GREATER KW SETTING

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S21(I) = KW(I) / FACTOR / 5 +

FOR HIGHEST KVAR SETTING, SELECT SWITCH SETTING

```
393
            IF(KVAR(I)/FACTOR.NE.30)GO TO 13
     12
394
            $13(I)=6
395
            S2@(I)=6
396
            GO TO 20
    C SELECT LESSER KVAP SETTING
397
398 13
            S13(I) = MOP/KVAR(I)/FACTOR.5) + 1
399
     C SELECT GREATER KVAR SETTING
            S20(I) = KVAP(I) / FACTOR/5 + 1
400
     20
            CONTINUE
401
402
        SET UP WORDS TO BE OUTPUT TO I/OIS
403
            DO 30 I=1.3
            OUTCOD(I)=TAB12(S12(I))+TAB13'S13(I')+TAB28(S28(I''+
     30
404
405
           1TAB21(S21(I))
406
     С
         SET UP SCAN TABLE TO SERVE AS ADDRESS CONTROL FOR I 'CIS
            DO 40 I=1,3
407
408
     40
            SCAN(I)=424010+(LB-1)*3+I-1
     C CUTPUT CONTROL WORDS TO CONTACTS THROUGH I/OIS
409
410
            INLINE
411
              LDI,2
              FEX,1
412
                    OUTCOD.6
                                  OUTPUT 3 WORDS
413
              DFC
              BRU OUT
DFC SCAN.3
414
415
              DFC 2.3D00,#8400,2.0.0
416
     UFT
417
     OUT
               NOP
419
            FINI
419
            RETURN
     C PRINT ERROR MESSAGE
420
421
     1000 IEFR=1
            WRITE(6,1)
FORMAT( ***ERROR - SUBROUTINE SETLE ',//,
422
423
424
              ILLEGAL SETTING PECUESTED ()
425
            RETURN
426
            END
427
     C
428
     С
429
            SUBROUTINE SETRC (COM. IERR)
430
     C
        ROUTINE SETS CONTACTS IN I/OIS SYSTEM TO DESIRED STATE (1 OF ROUM(1) HAS NUMBER OF CONTACT, COM(2) HAS DESIRED STATE IERR=0 IF NO EPROPS IN INPUT PARAMETERS
431
     С
432
     С
433
     C
434
     C
            INTEGER COM(1), WORDOUT, SCAN DATA WORDOUT/0/, SCAN/4Z4019/
435
436
437
        INITIALIZE ERROR FLAG
     С
438
            IERR=0
         CHECK VALIDITY OF PARAMETERS
439
      C
440
            IF(COM(1).LT.1.OR.COM(1).GT.13.0R.COM(2).LT.@.OF.COM(2'.J".1)
441
           100 TO 1000
442
         CONTACT NUMBERING AND ACTUAL ADDRESS ARE NOT EQUIVALENT.
         CONTACTS NUMBERED 1-8 ARE CONTROLLED BY RITS 6-13 OF CONTROL
443
     C
         WORD. CONTACTS 9-12 ARE CONTROLLED BY BITS 1-4.
444
         THEREFORE, A SEPARATE ROUTINE IS REQUIRED TO DEVELOP THE CONTROL
445
446
     C
         WORD FOR EACH GROUP OF CONTACTS.
447
     C
         SELECT APPROPRIATE ROUTINE BASED ON CONTACT NUMBER
448
```

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IF(COM(1).GT.8)GO TO 2
C ROUTINE FOR CONTACTS 1-8
C REQUEST TO OPEN CONTACT? 449 450 С 451 IF(COM(2).EQ.@)GO TO 1 SET BIT IN CONTROL WORD TO CLOSE CONTACT 452 453 454 CALL SETBF (WOFDOUT, COM(1)+5) 455 GO TO 1@ 456 SET BIT IN CONTROL WOPD TO OPEN CONTACT CALL SETBT (WOPDOUT, COM(1)+5) 457 1 458 GO TO 1@ C ROUTINE FOR CONTACTS 9-12 C PEQUEST TO OPEN CONTACT? 459 460 461 IF(COM(2).EQ.2)GO TO 5 462 C SET BIT TO CLOSE CONTACT 463 CALL SETBF(WORDOUT, COM(1)-8) 464 GO TO 10 SET BIT TO OPEN CONTACT 465 466 CALL SETBT (WORDOUT, COM(1)-8) 467 10 CONTINUE 468 C CUTPUT CONTROL WORD TO I/OIS DEVICE 469 INLINE 478 IDI,2 UFT REX,1 471 DFC WCRDOUT, 2 BRU OUT 472 473 474 DFC SCAN,1 475 UFT DFC 0.00C0,#8400.0.0.0 476 OUT NOP 477 FINI 478 RETURN C SET ERROR FLAG 479 480 1000 IERR=1 481 C PRINT MESSAGE AND RETURN WRITE(6,100) FORMAT(*** 4.62 483 100 ***ERROR - SUBROUTINE SETRC') 484 PETURN 465 END 43€ 437 C 488 SUBROUTINE ACQUIRE(TIM) 439 490 С ROUTINE PREPARES DATA STRUCTURES REQUIRED BY DATA ACQUISITION 491 TASK, DAC, MAKES POINTERS TO THESE STRUCTURES AVAILABLE TO DAC, AND THEN ACTIVATES THE DAC TASK. 492 493 494 INTEGEP UFT(10.9), BUF(2946.9), IARRAY(30), CNT 495 DATA MAXBUF/9/.CNT/2944/ 496 C INITIALIZE ERROP COUNT FOR FARITY ERRORS DISCOVERED BY 467 ROUTINE GETDATA 493 IERR=0 CALL FOUTINE WEICE INP'TS A BLOCK OF DATA FROM THE DATA ACQUISITION SYSTEM VIA THE 4805 DEVICE 49¢ 528 501 CALL GETDATA (IARRAY, 30, 10, NV, IERR) 572 CHECK FOR PARITY OR CHECKSUM EPPOPS IF TERR.FQ.@'GO TO 2 =03 504 PRINT MESSAGE TO USER AND LOOP UNTIL ERROR-FREE BLOCK IS INPUT С

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```
WRITE(6,3) IERR
FORMAT( ***4805 EAD', 15, 'ERRORS - SUBROUTINE ACQUIRE',
505
506
            1//. PARITY OR CHECKSUM ERRORS )
507
             GO TO 1
508
         DETERMINE TIME OF ONE BLOCK OF DATA
509
             TIME=(IAPRAY(10)-IARRAY(2))*0.2E-6
510
         PETERMINE NUMBER OF PISK TRACKS NEEDED TO STORE DATA FOR REQUESTED TIME (TIM) AT PRESENT SAMPLING RATE
511
512
         NOTE: MAXTPK = (1 BLOCK/TIME SEC) * (12 WORDS/BLOCK) *
(1 TRACK/23 SECTORS USED) * (1 SECTOR/128 WORDS)
513
514
515
              MAXTRK = (10. *TIM)/(TIME*2944.)+1
516
         CREATE UFT'S FOR WRITING TO DISK AND BUFFER AREAS FOR READING FROM 4905 USING DATA CHAINING
517
513
519
         1 )TE: DATA INPUT SCHEME USES CIRCULAR FILLING OF 9 BUFFERS
520
         AND STORAGE OF EACH BUFFER ON A SEPARATE DISK FILE.
521
              DO 10 I=1, MAXBUF
         SET WORD COUNT FOR DATA CHAINING
522
523
              BUF(CNT+1,I'=IAND(-CNT,427FFF)
         SET UP UFT'S
524
     C
525
              UFT(1.1 = 2
             UFT(2,1 =1CAN(30)
526
             UFT(3,1 \=42A420
DO 10 J=4,10
527
523
529 10
             UFT(J,I)=0
530 C SET POINTERS TO NEXT BUFFER FOR DATA CHAINING
531
              M=MAYBUF-1
532
              DO 20 I=1,M
      20 BUF(CNT-2,I)=IACR(BUF(1,I+1))
C SET POINTEF IN LAST BUFFEF TO POINT BACK TO FIRST BUFFER
533
     20
534
535
              BUF(CNT+2.MAXBUF)=IADR(BUF(1.1))
536
     С
537
         PUT MAXTER ON DISK, SO THAT ANALYSIS ROTTINES WILL KNOW EXTENT
538
         OF STORED PATA
      C
539
540
          SET RANDOM ADDRESS POINTER IN UFT
      С
541
              UFT(4.1)=23
542
          READ FROM DISK TO POSITION PAST CALIBRATION DATA
      C
          STOPED BY FOUTINE CALAD
643
      С
              CALL READ(BUF(1,1',128,UFT(1,1),.TRUE.)
ET RANDOM ADDRESS POINTER IN UFT
544
545
      С
          RESET RANDOM ADDRESS POINTER IN
              UFT(4,1)=23
546
              BUF(1,1)=MAXTRK
547
549
              CALL WRITE (BUF (1,1), 128, UFT (1,1), .TRUE.)
549
      С
          ASSEMBLY LANGUAGE POUTINE TO LOAD POINTER IN TASK COMMUNICATION AREA WITH ADDRESS OF UFT'S AND DATA BUFFERS AND NUMBER OF TRACKS
550
551
552
      С
          TO BE ACQUIRED.
          THESE PARAMETERS WILL BE PICKED UP BY THE DAG TASK WHICH WILL BE TAKEN OUT OF A WAIT STATE AT THE FND OF THIS ROUTINE.
553
554
555
556
              INLINE
                 LDI,2 OBFR
                                    POINTER NAME IS BER
557
                LDI,3 BUF
558
                 REX,#4E
                                    STORE APPRESS OF BUFFEF IN FOINTEF
550
                LDI 2 OTRK
                                    FLAG NAME
560
```

```
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                                                                   PAGE
               LDM.3 MAXTPK
 561
 562
               REX,#4E
                                 STORE NUMBER OF TRACKS
               LDI,2 OUFT
 563
                                POINTER NAME
               LDI.3 UFT
 564
               REX,#4E
 565
                              STORE POINTER
 566
               REX,#15
 5€7
               DFC
 568
                              RESUME DAC TASK
               DFC
                    GDAC
 569
             FINI
 570
             RETURN
 571
             END
 572
      C
 573
 574
      C
         THE FOLLOWING ROUTINES ARE USED TO INPUT FREE-FORMAT REAL
 575
         AND INTEGER PARAMETERS FOR GENERATOR TEST SEQUENCE MAINTENANCE
 576
      C
         COMMANDS.
 577
      С
 578
      C
 579
             SUPROUTINE PEADI(N. IAPPAY)
 582
      C
         ROUTINE INPUTS ASCII STRING IN FREE FORMAT AND RETURNS N
 581
 582
          EQUIVALENT INTEGER VALUES IN IARRAY
 583
      C
             INTEGER IARRAY(1), BUF(74), BUFSIZ
 584
 585
             DATA BUFSIZ/74/
      C INPUT STRING OF ASCII CHARACTERS
 586
      100
           PEAD(7,1000)BUF
 587
 588
      1000
            FORMAT (74A1)
 589
      C CALL ROUTINE TO FORMAT AND CONVERT TO INTEGER
             CALL INTFORM(N, BUF, BUFSIZE, IARRAY, IERR)
 590
 591
         CHECK FOR ERROR IN PARAMETERS
      C
             IF (IERR.EQ.0)RETURN
 592
 593
     C
          ECHO INVALID CHARACTEP TO USEP
            WRITE(8,2000)BUF(IERR)
FORMAT('INVALID CHARA
 594
                      INVALID CHARACTER - '.A1.5X, 'RE-ENTER LINE')
      2000
 595
      C GET NEW STRING
 596
 597
             GO TO 100
 593
             END
 599
      С
 600
      С
 601
             SUBROUTINE INTFORM(NPAR, STRING, LTE, INT, IERR)
 602
      C
         ROUTINE CONVERTS ASCII STRING (STRING) OF LENGTH, LTH, TO NPAR EQUIVALENT INTEGERS STORED IN ARRAY INT. IERR IS SET
 603
 604
      С
          IF ANY CHARACTEP IN STRING IS NOT A VALID DIGIT.
 505
      С
 606
      C
 607
             INTEGER INT(1),STRING(1)
      C
 608
          INITIALIZE ERROR FLAG
 609
             IERR=0
         INITIALIZE POINTER INTO STRING
 610
      C
 611
             IPNT=1
 612
      C
          CONVERT EACH INTEGER
 €13
             DO 100 I=1.NPAR
 614
          INITIALIZE VALUE
      C
 615
             INT(I)=0
 616
      С
          CHECK IF POINTER EXCEEDS STRING LENGTH
```

11

617 10 IF(IPNT.GT.LTH)GC TO 100 613 C CHECK FOR DELIMITER 619 20 IF(STRING(IPNT).NE. ' '.AND.STRING(IPNT).NE. ', ')GO TO 30 620 C INCREMENT FOINTER 621 IPNT=IPNT+1 622 C GET NEXT CHARACTER 623 GO TO 10 624 C CHECK FOR VALID DIGIT IF(STRING(IPNT).LE. '9'.AND.STRING(IPNT).GE. '0')GC TO 40 F25 30 626 C SET ERROR FLAG AND RETURN 627 IERR=IPNT 628 RETURN 629 C CONVERT TO INTEGER AND ADD TO ACCUMULATION OF VALUE 630 40 INT(I)=INT(I)*10 + (STRING(IPNT)-'0')/256 631 C INCREMENT POINTER 632 IPNT=IPNT+1 633 C CHECK FOR END OF STRING OF DELIMITER IF(IPNT.LE.LTH.AND.STEING(IPNT).NE. ' '.AND. 1STRING(IPNT).NE. ', ')GO TO 30 634 635 636 100 CONTINUE 637 RETURN 638 END

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APPENDIX C DSC

```
PROGRAM DSC
       FOLLOWING FOUTINE PROCESSES DRIVE STAND COMMAND
       INSTRUCTIONS RECEIVED FROM ROUTINE RUNSYS.
       RESULTS FROM THIS ROUTINE ARE OUTPUT (VIA DEVICE OUT=A01)
       TO THE 8080 DRIVE STAND CONTROLLER WHICH PROVIDES
        ACTUAL CONTROL OF THE DRIVE STANDS.
       THIS POUTINE HAS BEEN CATALOGUED IN THE FORM OF AN
 8
       AUTO-START TASK SO THAT IT EXECUTES CONTINUOUSLY UNLESS
       FORCED INTO A HOLD STATE.
11
                     *
                 *
                        *
          3,5
              *
                 CATALOGUED ON LM
                                      9,26,79
                                                20
                                                    :*
                                                       *
                                                           竑
                                                              **
13
15
       EXTERNAL SUBROUTINES REQUIRED:
17
    C
        NAME
18
                       LOCATION
    С
19
    C
       1. SAFCHECK
       2. WRITE
                           LB
21
    C
55
       3. PEAD
                           LB
       4. WAIT
                           UL
24
    С
       5. TERMIN
                           LB
25
       6. HOLD
                           LB
27
28
           INTEGER LASTCOM(3), BUF(4), TEMP(2), IUFT(10), OUFT(10)
           INTEGER ERPONT
30
           REAL DSCALE(3)
           LOGICAL TESTB
DATA IUFT/0,23A70,2E200,0,1,5*0/
31
32
           DATA OUFT/0,2611C,2E200,0,8,5*0/
       NOTE: #3A70=@IN; #611C=@CUT
34
35
       INITIALIZE COMMAND; THIS COMMAND WILL BE PROCESSED UNTIL
36
        A VALID COMMAND IS RECEIVED FROM RUNSYS.
37
        NOTE: LASTCOM(1)=DS#, LASTCOM(2)=SPEED, LASTCOM(3)=RATE
39
           LASTCOM(1)=1
           LASTCOM(2)=0
LASTCOM'3)=0
40
41
        FOLLOWING IS AN ASSEMBLY LANGUAGE ROUTINE WHICH SETS FLAGS
42
       IN A TASK COMMUNICATION AREA SO THAT LATER PART OF THIS ROUTINE DOES NOT TRY TO PROCESS A NEW COMMAND UNTIL ONE IS
43
44
45
        AVAILABLE.
        TASK COMMUNICATION AREA IS HANDLED BY CUSTOM REX CALLS #4F
47
        AND #4D. SEE LISTING OF O/S FOP FULL EXPLANATION OF THESE
48
        REX CALLS
49
    C
50
           INLINE
                              FLAG IS CALLED DSC
51
             LDI,2 @DSC
             ZRP.3
53
             PEX.#4E
                           LOAD FLAG WITH ZERO
       MUST ALSO ZERO SBF FLAG, WHICH UNTIL CLEARED BY RUNSYS WILL CAUSE SAFETY CHECKING TO BE IGNORED.
```

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LDI.2 9SBF

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```
ZRR,3
57
                 REX,#4E
58
59
              FINI
      100
              CONTINUE
61
      C PERFORM CHECK OF SAFETY PARAMETERS
              CALL SAFCHECK
62
          TEST DSC FLAG. IF ZERO, KEEP PROCESSING CURRENT COMMAND. IF NONZERO, DSC FLAG POINTS TO NEW COMMAND. LOAD THIS NEW COMMAND INTO ARRAY, LASTCOM.
63
64
65
66
              INLINE
 67
                 LDI,2 @DSC
                                 GET FLAG INTO REG. 3
 68
                 REX.#4D
          TRRB,3,3 $+4 CHECK FOR ZERO
BRU A001 IF ZERO, TAKE THIS BRANCH
IF FLAG NOT ZERO, JUMP IS MADE TO FOLLOWING INSTRUCTIONS
LDX,2,3 REG 2 POINTS TO START OF NEW COMMAND
 69
 70
 71
72
 73
                 STM, 2 LASTCOM
                                          GET FIRST WORD
 74
                 ABR,3,15
 75
                 LDX,2,3
STM,2 LASTCOM+1
 76
                                            GET SECOND WORD
 77
                 APR,3,15
 72
                 LDX,2,3
 79
                 STM,2 LASTCOM+2
                                            GET THIRD WOFD
      * ZERO DSC FLAG, SO THAT UNTIL RUNSYS ISSUES A NEW COMMAND
 80
 81
          (AND CHANGES FLAG) COMMAND IN LASTCOM WILL BE PROCESSED.
 32
                 LDI,2 @DSC
 83
                 ZRR.3
 94
                 REX,#4E
 35
      A001
                 NOP
 86
              FINI
      C CHECK VALIDITY OF DRIVE STAND COMMAND IF (LASTCOM(1).LT.1.OR.LASTCOM(1).GT.3.OR.
 87
 88
             1 LASTCOM'2).LT.@.OR.LASTCOM(2).GT.10000.OR.
 89
          2 LASTCOM(3).LT.Ø.OR.LASTCOM(3).GT.10 GO TO 400 SPEED AND RATE COMMANDS MUST BE CONVERTED TO FORMAT
 90
 91
 92
          REQUIRED BY 8080 CONTROLLER.
          I.E., 12 BITS OF 1 (4095) = MAX. OUTPUT
DO 302 I=1,2
 93
      C
 94
              TEMP(I)=IFIX(FLOAT(LASTCOM(I+1))*0.4095)
 95
      302
 96
           ARRAY BUF WILL CONTAIN COMMAND STRING SENT TO BOBE DS
 97
           CONTROLLER. THE FOLLOWING INSTRUCTIONS PACK AFFAY BUF.
 98
          LOAD BUF(1) WITH GD=CR WHICH SIGNALS BEGINNING OF COMMAND AND DS# IN ASCII.
      C
 99
100
               BUF(1)=IOR(420D30,LASTCOM(1))
101
           THE FOLLOWING INSTRUCTIONS USE FUNCTION IASCII TO CONVERT
102
           THE SPEED AND PATE COMMANDS TO ASCII AND POSITION THEM
103
      C
104
      C
           IN THE PROPER BYTE POSITION OF THE WORD.
105
          I.E., SPEED = MSR(RUF(2)), LSR(BUF(2)), MSB(BUF(3))

PATE = LSB(RUF(3)), MSB(BUF(4)), LSP(BUF(4))
      C
105
               PUF(2) = IOR (IASCII (TEMP(1), 3.1), IASCII (TEMP(1), 2.6')
BUF(3) = IOR (IASCII (TEMP(1), 1.1), IASCII (TEMP(2), 3.2))
BUF(4) = IOP (IASCII (TEMP(2), 2.1), IASCII (TEMP(2), 1.6')
107
108
109
           OUTFUT COMMAND STRING TO 8080 DS CONTROLLER.
                                                                         WAIT UNTIL
110
           OUTPUT OPERATION IS COMPLETE EFFORE CONTINUING.
111
       C
               CALL WRITE (PUF.S.OUFT.. TPUE.)
112
```

```
INPUT ONE BYTE FROM 8080 (VIA DEVICE IN=AI1). THIS IS THE DS# WHICH THE CONTROLLER ECHOES BACK TO INDICATE
113
114
         THAT IT IS OPERATING CORPECTLY. THIS INPUT OPERATION IS
115
         DONE IN QUICK-RETURN MODE, SC THAT CONTROL IS RETURNED TO THE ROUTINE AFTER THE OPERATION IS INITIATED.
116
117
             CALL READ(BUF, 1, IUFT, .FALSE.)
118
         DELAY 20 TICKS TO ALLOW INPUT TO FINISH. CALL WAIT(20.0. DUMMY)
119
     С
120
         CHECK TO SEE IF INPUT HAS FINISHED (BIT 15 OF IUFT = 0)
121
     C
         NOTE: TESTE RETURNS TRUE FOR Ø.
122
     C
             IF/TESTP(IUFT(11,15))GO TO 303
123
         IF INFUT HAS NOT FINISHED. TERMINATE THE INPUT OPERATION.
124
     С
125
             CALL TERMIN(IUFT)
         INCPEMENT EFROR COUNT WHICE KEEPS TRACK OF HOW MANY TIMES
126
         8080 HAS FAILED TO ECHO
127
             ERPCNT = ERRCNT+1
123
129
         ALLOW MAX. OF 2 EPPOPS BEFORE HOLDING
     C
             IF (ERRCNT.GT.2)GO TO 500
130
         GO TO 400
IF INPUT OPERATION WAS FINISFED, CHECK TO SEE IF DS#
131
132
         ECHOED MATCHES DS# SENT
133
134
         NOTE: SINCE DS# WAS INPUT AS 1 BYTE, IT MUST BE SHIFTED
         RIGHT BEFORE COMPARISON. ALSO CONVERTED TO ASCII.
135
     303
            IF(ISHFT(BUF(1),-8)-2230.NE.LASTCOM(1))GO TO 500
136
137
      C IF DS#'S MATCH, BESET ERROR COUNT
             ERPONT = @
138
      400
             CONTINUE
139
140
         DELAY NEEDED HERE FOR PROPER TIMING SYNCHRONIZATION WITH
         8080 DS CONTROLLER
141
142
             CALL WAIT (200,0, DUMMY)
143
      C
         LOOP BACK TO GET NEW COMMAND
144
             GO TO 100
145
      500
             CONTINUE
         IF 8080 DOESN'T ECHO CORRECTLY, PUT PASK IN HOLD STATE CALL HOLD (TRUE.)
146
147
148
          AFTER TASK IS RESUMED, GO BACK TO LOOP
             GO TO 400
149
150
             END
151
152
      С
153
             FUNCTION IASCII (ICMD, NHEX, NBYTE)
154
      C
         ICMD IS 12 BIT COMMANT TO DRIVE STAND. THIS ROUTINE EXAMINES ONE HEX DIGIT (4 BITS) OF ICMD (POINTED TO BY NHEX)
155
155
157
          CONVERTS THIS HEX DIGIT TO ASCII, AND POSITIONS IT IN
159
          THE UPPER OR LOWER BYTE (DETERMINED BY NBYTE) OF A WORD
159
         WHICH IS OUTPUT TO THE 8080 DRIVE STAND CONTROLLER.
160
         SHIFT HEX DIGIT OF INTEREST TO RIGHT-MOST POSITION IN WORD
161
          AND MASK OFF CTHER DIGITS.
162
163
             KDIG=IAND(ISHFT(ICMD,(1-NHEX)*4),12F)
         IF DIGIT > 9, ASCII CODE IS DIFFERENT IF (KDIG.GT.9)GO TO 1
164
165
          CONVERT TO ASCII AND POSITION IN WORD
166
             IASCII = ISHFT (KDIG+2230, NBYTE*9)
167
168
             RETURN
```

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IASCII=ISEFT(KDIG+2Z37,NBYTE*3) RETURN END

169 1 170 171

APPENDIX D DAC

```
PROGRAM DAC
 2
    C
        THIS ROUTINE IS CATALOGUED AS A TASK. IT CAUSES DATA TO BE
 3
        ACQUIRED FROM THE DATA ACQUISITION SYSTEM AND STORED ON DISK.
        THIS DATA ACQUISITION IS PERFORMED ACCORDING TO PARAMETERS
        SPECIFIED IN THE NEWSYS ROUTINE.
 6
 9
 9
                         CATALOGUED ON LM
                                              9,26,79
    C
10
11
12
           LOGICAL TESTS
13
14
           INTEGER BUF1 (10), BUF2 (14), TEMP2, TEMP1, TEMP3
15
           INTEGER FLAG, TEKCHT, ERPOR
           DATA BUF1/ ERROR HAS OCCURRED'/
DATA BUF2/ POSSIBLE ERROR HAS OCCURRED'/
16
17
           DATA MAXBUF/9/
18
           DATA TEMP2, TEMP3/0,0/
MAXINT=(MAXBUF*16)+428200
19
20
21
       MAXINT REFLECTS MAXIMUM ALLOWABLE NUMBER OF INTERRUPTS
22
23
        99 FLAG=0
       FLAG STORES INDICATION OF INTERRUPT.
24
    С
25
        FOLLOWING IS ASSEMBLY LANGUAGE ROUTINE THAT FIRST
26
        PUTS TASK IN WAIT. TASK IS REMOVED FROM WAIT BY
27
        SUBROUTINE ACQUIRE WHICH HAS JUST FILLED PARAMETER PASSING AREA. TASK THEN PICKS UP PARAMETERS AND
28
29
        PEADS DATA FROM 4805 INTO BUFFER AREA.
30
    С
31
32
    C
           INLINE
33
    DEA
          EQU
                            3
                                   DEVICE #3 IS 4805
     SECAMT ECU
34
                            23
                                              ;23 SECTORS/TRACK USED
35
     WDCNT EQU
                            SECAMT*128
                                              WORDCOUNT PER TRACK
              LDI,2 CIPLOC
36
                      #80+DEV
37
              STM,2
39
              SIM.2 #CØ+DEV
                                        SET UP INT. ROUTINES
39
              LDI,1 #4500
42
              OCA,1,DEV
                                        TERMINATE 4805
41
     WAIT
              PEX.#11
                                  PUT TASK IN WAIT MODE
              TDI'S GBIL
42
43
              REX,#4D
              TRRB,2,2 PEXIST
44
                                       IF REG=/ 0; REQ. PAR. EXISTS
    PEXIST THRB.3.3 PARON IF REG2 = 2; PAR. DCES NO
PEXIST THRB.3.3 PARON IF REG2=/0; PAR HAS BEEN LOADED
                                        IF REG2 = 0; PAR. DCES NOT EXIST
45
46
              BRU WAIT
STM.B BUF
LDI.2 GBFR
47
43
    PAFOK
                                   GET ADDR. OF B"FFER
49
              LDI 3 0
50
                                   LOAD ZERO IN BFR
              PEX,#AE
51
52
              LDI.2 GTRK
53
              REX,#4D
              STM, 3 MAXTPK
LDI, 2 OUFT
54
                                   GET NUMBER OF TRACKS
              REX,#4D
```

FORTRAN STATEMENT.

112

C

```
STM.3 UFTT
57
                                  GET ADDR. OF UFT
58
             LDM,3
                    BUF
                                           ;USE INT ROUTINE "INT"
                           INT
59
           LDI,2
60
           STM.2
                           #80+DEV
                                           ;SET UP DI INTERRUFT TRAP
           LDI,1
                                           ; SET UP OBMM, Ø, Ø INSTR
                           #8200
61
           STM.1
                                           ; PUT IN INT
62
                           INT
           LDI,1
63
                           CIRLOC
                                           GET ADDR OF DUMMY INT ROUTINE
           STM.1
                           #CØ+DEV
64
                                           SET UP SI LOCATION
65
            LDI,1
                           #4000
66
            OCA,1.DEV
                                           ;DISCONNECT SI & DI
           LDI,1
67
                           #00C1
                                           ; RESET SI FLAGS AND SET UP COMMAND BFR.
68
           CCA, 1, DEV
 69
            ISA,1,DEV
                                      GET STATUS
                                           CHECK STATUS ERRORS
 70
           TBRB,1,0
                           STCK
71
     STEP
           NOP
                                           ; *** FUTUPE EPROR ROUTINE
 72
     STOK
           LDI,1
                     -WDCNTS#7FFF
                                    WORD COUNT FOR TRACK WITH DATA CHAINING
           STM,1
                                           STORE IN DMP AREA
GET ADDR OF FIRST BUFFER
 73
                           #60+DEV
           LDM,2
 74
                           RIIF
 75
            STM, 2
                           #70+DEV
                                           STORE IN DMP AREA
 76
            LDI,1
                           #F300
 77
                           ; INITIATE INPUT
            OCA, 1, DEV
                           DOMORE
                                           GGET OUT OF ASSEMBLY CODE
            RRII
 78
           INTERRUPT ROUTINE FOR 4805
79
82
     INT
           OBMM.Ø
                           FLAG
                                           ; SET BIT IN FLAG TO IND INT ENTERED
            ABMM.11
                                           ;SET UP FOR NEXT INTERRUPT TO SET NEXT BIT IN
81
                           INT
           STM,1
                                           SAVE REG1
82
                           RSAVE
           LDM.1
                                           GET OBMM INSTP IN FEG1
23
                           TNT
                           MAXINT, $+4, INTOK ; CHECK FOR VALID OBMM INSTR
84
            CRMB.1
 35
           LDI,1
                           #8200
                                           ;SET UP OBMM,0,0 IN REG1
           STM.1
                                           PUT IN INT FOR NEXT TIME
 86
                           INT
     INTOK LDI.1
                                           SET UP COMMAND WORD
27
                           #7000
                                           ; RE-CONNECT INTERRUPTS
 99
           OCA,1,DEV
89
           LDM.1
                           PSAVE
                                           ; RESTORE PEG1
 90
     CIRLOC CIR
                                           ; RETURN ALSO DUMMY INT ROUTINE LOC. )
 91
     RSAVE RES
                                           ;SAVE AREA FOR REG1
                           1
 92
     UFTT
            RES
     BUF RES
 93
                  1
     DOMORE
                                           ; END OF MACRO ASSEMPLER CODE
 94
                           NOP
 95
            TRKCNT=2
 9€
 97
     r
        CHECK FOR ERRORS IN READING DATA FROM 4805.
 94
     C
 99
     C
100
            IPERR=0
        SET POSSIBLE ERPOP COUNT TO @
101
     C
            ERROR=0
102
        SET ERROR COUNT TO Ø
103
     C
104
            I = 0
125
            I = I + 1
106
            IF (I.GT.MAXBUF) I=1
107
            IF(TESTB(FLAG, I))GO TO 11
108
            IF (J.GE.MAXBUF) J=0
129
112
     C
        ASSEMBLY CODE TO ACCESS UFTT(1.J+1) NEEDED IN NEXT
111
```

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```
113
    С
114
            INLINE
115
              LDI,3
                     10
            MPM,3
116
                                            REG3=J*10
                            UFTT
117
            APM.3
                                             ;REG3=UFTT+ J*10
118
              LDX.3.3
119
              STM,3 TEMP1
                                 TEMP1 = UFTT(1,J+1)
            FINI
120
121
            IF (.NOT.TESTB(TEMP1.16)) IPERR=IPERR+1
122
        ASSEMBLY CODE TO ACCESS UFTT(1,I), BUF(1,I) AND TO LOAD UFTT(4,I) WITH TRKCNT*24.
123
124
125
     C
126
            INLINE
127
              LDM,3
128
              SBR,3,15
                                  REG3= I-1
129
              LDI,2 10 MPR,3,2
130
                                  REG 3 = (I-1)*10
131
            ADM,3
                           UFTT
                                            ;REG3=UFTT+(I-1)*10
              STM,3 TEMP3
132
133
              LDX,4,3
134
              STM.4 TEMP1
                                  TEMP1= UFTT(1,I)
              ABR,3,15
135
136
              ABR,3,14
                                  REG3 POINTS TO UFTT(4.1)
137
              LDI,5 24
            MPM,5
138
                           TRKCNT
                                            ;REG5=TRKCNT*24
139
              STX,5,3
                                  UFTT(4,I) = TRKCNT*24
140
              LDM,2 I
141
              SBR,2,15
                                  REG2 = I-1
142
              LDI,3 2946
143
                                             ;REG3=(I-1)*2946
            MPR,3,2
144
            E,MGA
                           BUF
                                             ;PEG3=BUF+(I-1)*2946
145
              STM ,3 A001
              LDX,3,3
146
147
              STM,3 TEMP2
                                  TEMP2= BUF(1,I)
148
            FINI
149
            IF(TESTB(TEMP1,16))GO TO 12
     15
150
            ERROR=ERROR+1
     13
            IF(.NOT.TESTB(TEMP1,16))GC TO 13
151
152
            CALL SETBT(FLAG, I)
     12
153
            INLINE
154
              LDI,2 WDCNT*2
              STM,2 A001+1
LDM,2 TEMP3
155
156
157
              REX ,#81
158
     A001
            DFC 0.0
159
              REX,#14
160
              DFC #8000.4
                                  DELAY TO ALLOW OTHER TASKS TO RUN
161
            FINI
            TRKCNT=TRKCNT+1
162
163
            IF (TRKCNT.GE.MAXTRK)GO TO 100
164
            GO TO 11
     100
            CONTINUE
165
166
            INLINE
167
            LDI.1
                            #4500
168
            OCA.1.DEV
                                             ;TERMINATE 4805 DEVICE
```

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*D MODCOMP	SOURCE EDITOR	DATE 12/27/79	16:25:13	PAGE	4
169 170 171 172 173 999 174		CALL MESSAG(MES1,.CALL MESSAG(MES2,.			

APPENDIX E

DRIVE STAND CONTROLLER

The drive stand controller is a microprocessor based system which provides control of the test facility drive stands. Actual control of a drive stand is achieved by supplying a DC voltage to the drive stand power supply. A voltage of 0-10 VDC input to the power supply produces a drive stand speed of 0-10,000 rpm. The drive stand controller receives control commands from the minicomputer (via the procedure explained in the main text of this manual), processes these commands, and issues the appropriate DC voltage signals to the drive stand power supply.

The drive stand controller consists of an Intel 8080 microprocessor, associated peripheral components, and a digital-analog conversion (DAC) circuit. Following is a discussion of how these components interact to process drive stand commands.

The microprocessor basically inputs commands from the minicomputer, converts the commands to the format required by the DAC circuit, and outputs the processed commands to the DAC at timed intervals. The DAC converts the digital signal to the appropriate DC voltage.

The microprocessor contains a read-only memory (ROM) programmed with a control routine. This control routine directs the system components to perform the input, process, output sequence. The source language for the control routine is Intel PLM. A copy of this code is attached.

Commands are input from the minicomputer via a peripheral interface device (8255). The 8255 receives a serial command from the minicomputer, converts this command to parallel, and issues an interrupt to the microprocessor CPU signalling that an input command is available.

The CPU accepts the command and converts it to the format required by the DAC to produce the DC voltage which will achieve the requested drive stand speed. To control acceleration rate, this DC voltage will be output in timed steps.

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An interval timer (8253) outputs a command from the microprocessor to the DAC every 10 milliseconds. Therefore, for example, to accelerate the drive stand from 0 rpm to 1,000 rpm at 10,000 rpm/sec (maximum acceleration rate), the following series of DC voltage steps would be output from the DAC.

DC	voltage	time	(msec)
	0		0
	0.1		10
	0.2		20
	0.3		30
	0.4		40
	0.5		50
	0.6		60
	0.7		70
	0.8		80
	0.9		90
	1.0	1	00

The minicomputer and the drive stand controller operate in a hand-shaking mode as follows. A time count is decremented by the control routine on each iteration. Input of a new command from the minicomputer resets this count. Thus to maintain a speed, the minicomputer must periodically output the command which defines that speed. Details of how this is achieved are included in the main text of this manual.

If the controller count reaches zero, which means the minicomputer has failed to issue a new command, the drive stand controller is programmed to force the drive stands to zero speed. In addition, the controller must echo the DS# portion of the drive stand command to the minicomputer. If the minicomputer does not receive this echo, it puts itself in a hold state. This forces the drive stand controller to take the shutdown action described above, since no further commands will be issued by the minicomputer. Thus if communication is broken between the minicomputer and the drive stand controller, the drive stands are brought to zero speed.

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Figures E-1 and E-2 are circuit drawings of the drive stand controller. Figure E-1 contains the additional circuitry added to a basic Intel MCS-80 microprocessor kit to achieve the structure needed for the drive stand controller. For further details on the MCS-80 kit refer to Intel manual "MCS-80 System Design Kit User's Guide." Figure E-2 is the digital-to-analog conversion circuit which produces the analog signal output to the drive stand power supply.

```
/*
          FOILOWING IS THE PLM SOURCE CODE FOR THE CONTROL */
ROUTINE STORED IN THE EPROM OF THE INTEL 8280 MICHO-
          FROCESSOR OF THE DRIVE STAND CONTROLLER
           DECLARE FLAG BYTE;
           DECLAPE (SPEED, PATE) (4) BYTE;
PECLARE (DS, K, TIME) BYTE;
           DECLARE (SPD.RT.CONTROL)(4)ADDRESS;
DEGLART BUF(7) BYTE;
 ક
     READMCY PROCEDURE INTERRUPT 1;
         RCUTINE TO READ COMMAND FROM MODCOMP */
INVOKED BY TYPDY OF 8251 AT LEVEL 1 */
13
     /*
11
     /*
12
           DECLARE (VALUE, POINT) BYTE;
          INPUT COMMAND AND STRIP OFF PARITY */
13
14
           VALUE = INPUT(@FAH) AND 7FH;
15
     /*
          CHECK FOINTER INTO PUFFER */
16
           IF ((POINT<?) OR (VAL'HE=ØDH))
17
              THEN DO;
                      IF(VALUE=@PH) /* @P=CR; PEGINNING OF NEW COMMAND */
18
                        THEN POINT=0; /* RESET POINTER */
ELSE DO;
19
20
     /* CHANGE VALUE TO ASCII AND STORE IN COMMAND BUFFLE */
21
22
                                IF (VALUE < 3AH)
                                   THEN BUF (FOINT) = VALUE - 30H;
                                   ELSE RUF(POINT) = VALUE - 374;
24
25
          CHECK FOR VALID HEX DIGIT */
                               IF(BUF(POINT) < 10E'
                                 THEY DO;
27
         POINT = PCINT + 1; /* INCREMENT POINTER */
IF PCINTEP EXCEEDS 6, SET FLAG TO INDICATE COMMAND BUFFER IS FULL */
23
32
                                         IF (POINT=?)
31
                                            THEN FLAG = 0;
32
                                        END:
33
                             END;
                   END:
35
     /* PESET INTEFRUPT CONTROLLER */
36
                   OUTFUT(SEGE) = SSE;
39
     END READMO;
23
2 0
     12
                                                                     * /
42
     ZERCSPEETS% PROCEDURE;
          POUTINE WHICH FORCES ALL SPEED AND RATE CUTPUT COMMANDS */
TO ZERO. ROUTINE IS CALLET AT INITIALIZATION AND WHENEVER */
41
42
          MODCOMP FAILS TO ISSUE A NEW COMMAND PEFORE TIMER EXPIRES #/ DC K = 1 TO 3;
43
     /*
1.4
              SFD(K)=0:
1.5
46
              R T (K) = 2;
47
          END;
4.2
          RETURN;
4.
     END ZEPOSPREDS;
     1:2
5.7
                                                                     */
     /×
                                                                     */
     DRIVESTAND& PROCEDURE INTERRUET 2: /* ROUTINE TO UPDATE DELVESTAND SPEEDS */
53
          INVOKED BY 12 MSFC TIMER AT IFVEL 2
     100
           DECLARE (EBB,LBP,K) BYTE;
          EMABLE OTHER INTERPMETS, SC THAT THIS POUTING CAN BE */
```

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*D MODCOMP SOURCE ETITOR

57 59 INTERRUPTED BY LEVEL 1 (INFUT) */ ENABLE; TIME=TIME-1; /* FECPEMENT COMMAN CHECK TO SEE IF TIME? HAS EXPIRED 59 /* FFCPEMENT COMMAND TIMEP */ ϵe IF(TIME=0) F1 THEN CALL ZEROSPEEDS; /* IF SC, FORCE DRIVES TO ZEEC */
OTHERWISE, CALCULATE NEW OUTPUT COMMAND TO BE ISSUED TO D/A */
EISE DO K=1 TO 3;
IF RECUESTED SPEED IS GREATER THAN LAST SPEED COMMAND */ 62 €.3 £4 15 ISSUED PLUS ONE INCREMENT OF RATE REQUESTED */
IF('SPD(K)>(CONTPOL(K)+PT(K)) AND(RT(K)<>2)) €€ 13 67 THEN NEW SPEET COMMAND IS SUM OF LAST COMMAND FLUS ONE */ + 8 ϵ 9 INCREMENT OF PATE */ 72 THEN CONTROL(K)=CONTROL(K)-RT(K); ELCE, CHECK IF REQUEST IS FOR TECELERATION 71 /* 72 ELSE IF ((SPD(K)<(CONTROL(K)-RT(K)))AND(RT(K)<>e) 23 AND (CONTROL(K) > PT(K) ' 74 /* IF VALID DECELERATION. NEW COMMAND IS LAST COMMAND MINUS #/ / 47 75 PATE */ 76 THEN CONTROL(K)=CONTROL(K)-FI(K); 77 / × O'HERWISE, NEW COMMAND IS SPEED REQUESTED */ ELSE CONTROL(K) = SPD(K); 73 NOTE: SINCE THIS POUTINE EXECUTES EVERY 12 MSEC, A RATE OF 1 CORRESPONDS TO 100 RFM/SEC */ 76 /* 82 12 31 BITS MUST BE INVEFTED BEFORE OUTPUTING TO DA CONVERTER 32 HEB=NOT(HIGH(CONTROL(K)) + (TIME AND 2F2H)); 8. 34 12 UPPER HEX DIGIT OF TIMER IS CUIPUT TO A 7 SEGMENT 14 LED DISPLAY ON CONTPOLLER 35 LEB=NOT(LOW(CONTROL(K))); 86 37 DISAPLE INTERRUPTS, SO SHAT FOLLOWING OUTPUT ROUTINE IS 130 NOT INTERFURTED 33 89 DISABLE; 30 OTTPIT COMMAND TO PATH OF OUTPUT PORTS DETERMINED BY K #/ 91 DC CASE K-1; /* 92 DRIVE STAND #1 OUTPUT 93 DC; 04 OUTPUT(175)=L88; 95 OUTPUT(37F)=B8F; 36 END; 97 /* DEIVE STAND #2 CUTEUT */ 00; 98 99 OTTPUT (57H)=L8B; 100 CUTFUT (77E)=E9B; END; 101 122 DRIVE STAND #3 OUTPUT */ 163 DC; 124 OTTPUT(97F)=LAF: 0'!"P"T(087H)=H8P; 105 105 RNO: 107 END: 104 RE-ENABLE INTERBUPIS */ ENABLE; 120 END; 112

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PAGE

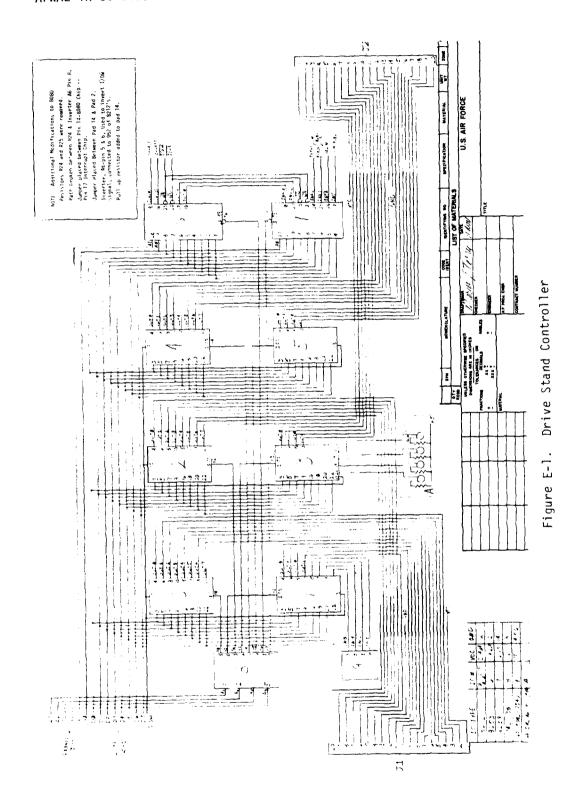
RESET INTERRUPT CONTROLLER */
OUTPUT(@F6H)=20E;

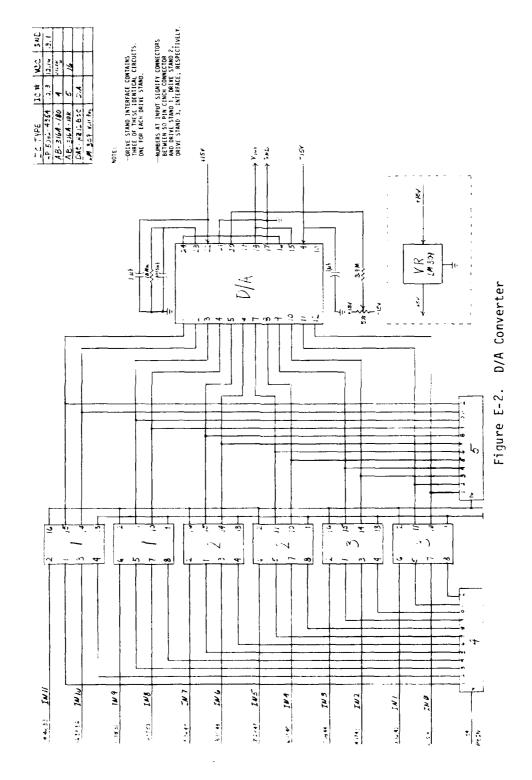
```
PETUEN;
113
      END DRIVESTAND:
114
                                                                          */
115
                                                                          #/
      /*
116
      ECHO% PROCEPURE(CHAR);
11?
           ROUTINE TO ECHO CHARACTER TO MODCOMP #/
DECLAPE CHAP BYTE;
118
119
           WAIT UNTIL TERMY IS 1: I.E., TRANSMITTER IS REATE */
122
           DO WHILE 'INPUT(OFBH) AND @1) = 2;
121
122
           TND:
123
      18
           CHANGE CHARACTER TO ASCII AND OUTFUL TO MODCOME */
           OUTPUT(@FAH '=CHAF+30H;
124
           SAVE THIS CHARACTER (WHICH IS ES#) IN VARIABLE K BY INPUTTING */
125
126
           K=INPUT(@FAH);
127
           RETURN:
     ENI ECHO;
128
      120
                                                                              */
129
132
       /:×
131
172
      STARTCOUNTY FROCEDURE;
/* ROUTINE TO INITIALIZE DEVICES */
      /*
           INITIALIZE JOUNTEE, 8253 */
OTTPIT(PPR)=PRER; /* MODER, BIVARY COUNT */
OTTPIT(PPR)=BEH; /* LSB OF COUNT */
OTTPIT(PDER)=BEH; /* MSB OF COUNT */
133
      /*
134
135
136
           NOTE: 8878E GIVES A COUNT OF 18 MSEC */
INITIALIZE INTERPUPT CONTROLLER, 8259 */
OUTPUT(8F6H)=12H; /* IOW1 - USE NOFMAL INTERFULE TRAPS */
137
138
      /*
139
            ON', PUT (@FOE ) =@:
                                 /* ICW2 - COMPLETES ICW1 */
140
           OUTPUT (0FPE) = 0F9H; /* OCW1 - MASK ALL INTERRUP.S AVCEP: 162 */INITIALIZE PS232 POPT, 8251 */
141
      /*
142
           OUTPUT(0FPH)=0CFH; /* 2 STOP FITS, NO FAPITY, 8 FIT CHAP */
64 X BAUD PATE */
143
144
            OUTPUT(SFBH) = 27H; /* ENABLE DEVICE */
145
             RETURN:
146
147
      END STARTCOUNT;
                                                                            * /
143
      /×
      /*
                                                                            X: /
149
           MAIN ROUTINE WHICH ACCUMULATES COMMANDS INPUT BY READMC
150
      /*
            AND MAKES THEM AVAILABLE TO DRIVESTAND
151
            CALL STARTCOUNT; /* INITIALIZE DEVICES */
CALL ZERCSPEEDS; /* INITIALIZE COMMANDS */
152
            CALL ZEROSPEEDS; /* INITIALIZE COMMANDS *, FLAG=1; /* INITIALIZE BUFFEP-FULL FLAG */
153
154
155
           FOLLOWING IS SEQUENCE OF INSTRUCTIONS WHICH ARE CYCLED */
       1:
            THPOUGH CONTINUOUSLY
156
       BEGIN% DISABLE;
                           /* DISABLE INTERPUPTS
157
      /*
            CFECK FLAG TO SEE IF COMMAND BUFFER IS FULL */
158
           IF FLAG=0
IF NOT, SMIP FOLLOWING PROCEDURE */
159
160
161
              THEN DO:
1€2
                      FLAG=1;
                                 /* RESET FLAG */
                      TIME = PFFH; /* RESET TIMEF
163
                                                            */
            DS = BUF(@\; /* GET DS# FROM RUFFER */
CHECK FOR VALID DS# */
164
165
156
                      IF( DS > 0) AND (DS < 41)
167
                         THEN DO;
168
       182
            ACCUMULATE SPEED AND RATE COMMANDS #/
```

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FAGE

```
*D MODCOMP SOURCE EDITOR
                                            DATE 01/03/80 14:44:20
                                                                                                  PAGE 4
                                         SPD(DS) = SHL(DOUBLE(SHL(BUF(1),4)+BUF(2)),4'
+BUF(3);
PT(DS) = SHL(DOUBLE(SHL(BUF(4),4)+BUF(5)),4'
 169
 170
171
 172
                                                   +BUF(6);
 173
                                        END;
 174
                             CALL ECHO(DS); /* ECHC TO MODCOMP */
 175
         END;
 176
177
         ENABLE; /* RE-ENABLE INTERRUPTS */
GO TO BEGIN; /* LOOP BACK */
        /*
 178
 179
               NCTE: IN IMPLEMENTING THIS DESIGN, IT WAS FOUND THAT A */
DELAY WAS NEEDED BEFORE ECHOING TO THE MODCOMP. THE */
INSTRUCTIONS TO ACHIEVE THIS DELAY WERE ADDED DIRECTLY */
TO THE EPPOM. THEPFORE, THE ACTUAL PROGRAM STORED IN */
        /*
 180
         /*
/*
 181
 192
         /*
 183
         /*
                    THE EPROM IS SLIGHTLY DIFFERENT FROM THE ONE PRESENTED */
 184
          /*
 185
         EOF
 186
```





APPENDIX F

SAFETY CONDITION MONITORING SYSTEM

One feature of the Generator Test Facility is the automatic monitoring of certain safety conditions during computer-controlled testing. This safety monitoring is implemented using: (1) signals input to the minicomputer via the wide range analog input system, (2) a direct memory processor (DMP) routine, INITSAF, which stores these inputs in a dedicated buffer, and, (3) an overlimit checking routine, SAFCHECK, which executes during test sequence operation. The checking routine has output routines which, in the event of an overlimit safety condition, take actions to shut down the generator test. Following is a detailed description of these features.

In order to monitor a condition for safety purposes, a DC voltage signal proportional to that condition must be developed. This voltage signal should be relatively smooth and can be in the range from a few millivolts to ten volts. However, for better noise rejection and in the interest of standardization, it is recommended that a signal varying from 0-5 VDC be supplied. In addition, filtering and/or amplification of the raw transducer output is sometimes required.

After conditioning, these voltage signals are presented to an input channel of the analog input system of the Modcomp minicomputer. The analog input system accepts voltage inputs of 12 different ranges varying from 5 millivolts to 10.24 volts. The software routine used to input from the device selects the range for reading and optionally a zero suppression value. The zero suppression feature measures the variance of a reading about a preselected value. By specifying the safety limit for each signal as its zero suppression value, a positive input is present only if the signal is over its limit.

The analog input system can address up to 128 different channels. The channel addresses which exist in the system depend upon which card slots in the card file are occupied. Refer to Modcomp technical manual for a full description of the wide-range solid state analog input system.

Following is a description of the software routines used to input, store, and check the safety condition signals. These specific routines implement a safety monitoring scheme used for a 30/40 KVA VSCF generator system. To provide a safety monitoring scheme for other systems, these routines must be modified to reflect the new system's limits and particular safety signals. The signals monitored and limits used for the example safety scheme are given in Figure F-1.

The subroutine INITSAF initiates input from the analog input system. INITSAF is called by the routine RUNSYS immediately before execution of any test sequence is begun. Input is performed by a DMP which leaves the main processor of the minicomputer free to control generator test sequence execution. The DMP input causes a dedicated memory buffer to be filled with indications of any overlimit safety condition. All that is required to complete the safety monitoring scheme is a method to recognize an overlimit signal and the means to shut the test down. These features are included in the drive stand control task, DSC.

The drive stand control task is the software routine which controls the drive stand speed and acceleration rate. This control is provided through an Intel 8080 microprocessor-based conditioning circuit. Details of the control software of the DSC task and the drive stand controller are given in other sections of this manual. What is important to the safety monitoring scheme is that the DSC task is executing almost continuously during the execution of a generator test sequence. Therefore, by using the DSC task to invoke the overlimit checking routine, a constant monitoring of safety conditions is provided.

Upon activation of the DSC task, a key in the task communication area is set to zero. As long as this key (identified as SBF) is zero, no overlimit checking is performed. The RUNSYS routine, upon initiation of execution of a test sequence, sets the SBF key to a nonzero value. In fact, the SBF key is set to the address of the buffer of safety data located in central memory. Setting the SBF key causes the SAFCHECK subroutine of the DSC task to perform an overlimit check on each condition being monitored. Because of the zero suppression scheme employed by the INITSAF routine, any positive value in the safety buffer represents an overlimit signal.

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AIS CHANNEL #	SIGNAL	LIMIT	TRANSDUCER OUTPUT
4	DRIVE STAND SPEED	8667 RPM	8.667 V
0	OIL TEMPERATURE IN	75°C	75 mV
1	OIL PRESSURE IN	120 psi*	-1200 mV
5	VIBRATION	8G	400 mV
68	DRIVE STAND BEARING #1 TEMPERATURE	100°F	2.56 V
69	DRIVE STAND BEARING #2 TEMPERATURE	100°F	2.56 V
70	DRIVE STAND BEARING #3 TEMPERATURE	100°F	2.56 V
71	DRIVE STAND BEARING #4 TEMPERATURE	100°F	2.56 V
64	GEARBOX BEARING #1 TEMPERATURE	200°F	4.0 V
65	GEARBOX BEARING #2 TEMPERATURE	200°F	4.0 V
66	GEARBOX BEARING #3 TEMPERATURE	200°F	4.0 V
67	GEARBOX BEARING #4 TEMPERATURE	200°F	4.0 V
7	DRIVE STAND SPEED	3000 RPM*	3 V

^{*} OIL PRESSURE IN must be above 120 psi when the drive stand speed monitored at channel #7 is above 3000 RPM

Figure F-1 - Example of Safety Scheme

In the event a safety condition is found to be overlimit, the SAF-CHECK routine takes the particular shutdown action for that condition. In this way, the most critical actions for that condition can be performed. The mechanism for performing shutdown involves basically closing a relay contact in the minicomputer input/output interface subsystem which controls power to the circuit which performs the action. The SAF-CHECK routine also issues a message to the test operator on the ISC color display terminal. This message states what condition caused the shutdown and what actions were taken during shutdown. Also during shutdown, the DSC task puts itself in a hold state. As explained in Appendix E, this forces the drive stands to decelerate to zero speed.

To continue testing after an automatic shutdown, the test operator must take several steps. First, he must discover and correct the conditions which caused the shutdown. After correcting the overlimit condition, the operator may have to perform other steps. If the message, "DRIVE POWER REMOVED" is issued on the ISC display, the operator must disable the "lock-out" mechanism of the drive stand controller. This lockout interrupts the DC voltage supplied to the drive stand power supply. To reset the lockout, momentarily depress the red push button on the top of the lockout box. Specific shutdown procedures may require additional restart actions. These will be included in the ISC message. Finally, the DSC task must be resumed. This is done by depressing the CONSOLE INTERRUPT switch on the Modcomp minicomputer control panel and typing/DSC/A on the teletype console. This aborts the DSC task which not only resumes its operation but also causes the safety checking to be inactive until the RUNSYS routine activates it again.

It should be noted that the RUNSYS routine continues executing during and after an automatic shutdown. This execution must be allowed to complete before any restart actions are performed, so that all actions initiated during the test sequence are completed. When RUNSYS has completed a test sequence and is ready for a new test sequence maintenance command, it issues the message "ENTER COMMAND" on the Tektronix CRT screen. The test restart actions can then be performed.

Copies of the code for the INITSAF and SAFCHECK routines are included at the end of this appendix. These routines are written in Modcomp Fortran and assembly language.

Also included is a copy of the routine SAFETY. This routine can be run when operating the generator test facility in the manual mode. SAFETY inputs the safety data which is processed by the INITSAF and SAFCHECK routines during computer-controlled testing. However, instead of checking for overlimit conditions, SAFETY presents a tabular display of the signals on the ISC display screen. Thus during manual operation, the test operator can visually monitor these safety conditions. In addition, the SAFETY routine should be run prior to computer-controlled testing to insure that the safety signal transducers, and the minicomputer analog input system are operating correctly.

To execute the SAFETY routine, the test operator should type the following commands on the Tektronix terminal:

[JOB] [EXE SAF LM]

The routine will respond with the message,

ENTER MAX SPEED

The user then enters the maximum drive stand speed to be allowed during manual operation. The drive stand speed, in addition to being displayed on the ISC terminal, is also checked against this maximum speed. If the drive stand speed exceeds this maximum, the routine SAFETY activates an emergency trip of the drive stand which then coasts to zero speed. This protection is provided in the manual mode since generator overspeed is probably the most critical unsafe condition.

```
SUBROUTINE INITSAF(ITEMP)
        ROUTINE INITIALIZES A DMP TRANSFER OF SAFETY MONITORING
 3
        DATA INPUT FROM ANALOG INPUT SYSTEM (DEVICE NAME=AII) TO
 5
        BUFFER (IBUF).
 6
        EACH ANALOG INPUT HAS A ZERO SUPPRESSION VALUE EQUAL TO THE
        UPPER LIMIT OF THE SIGNAL BEING MONITORED, SO THAT AN ENTRY IS MADE INTO THE BUFFER ONLY IF THE SIGNAL EXCEEDS
    C
 8
 9
        THE UPPER LIMIT.
        THE DSC TASK SCANS THE BUFFER AND TAKES 'SHUTDOWN' ACTION
10
    C
11
    C
        IF IT FINDS ANY NON-ZERO ENTRY.
12
    C
        NOTE: ITEMP IS A LOCATION IN ROUTINE RUNSYS IN WHICH THIS SUBROUTINE STORES ADDRESS OF ORIGINAL SYSTEM SI INTERRUPT
13
    C
14
    C
15
    C
        HANDLER FOR DEVICE AII.
16
    С
17
    C
    C
        ROUTINE CURRENTLY HANDLES 13 CHANNELS OF ANALOG INPUT;
18
    C
        MAXIMUM IS 16.
19
20
21
    C
                      :2
                         **
                            **
                                *
                                   本
                                       xt
                                           *
               *
                                                   *
                                                       *
                                                           *
                                                              ×
                                                                  *
                                                                     *
                                                                         *
22
                  CATALOGUED ON UL 10,31,79
23
    C
24
25
    C
26
           DIMENSION ITAB (34)
27
            DATA ITAB /25404, 20D8A, 25400, 2001E, 25401, 2FE20
          1,25405,20140,25444,20400,25445,20400,25446,20400
1,25447,20400,25440,20640,25441,20640,25442,20640
28
29
30
           1,25443,20640,25407,204B0,8*0/
31
        ITAB IS TABLE WHICH CONTROLS INPUT OF ANALOG DATA.
32
        EACH CHANNEL IS CONTROLLED BY A TWO-WORD ENTRY. FIRST
33
    С
        WORD SPECIFIES RANGE AND CFANNEL, SECOND WORD SPECIFIES
34
    C
35
    Č
        ZEPO SUPPERSSION VALUE.
        FOR COMPLETE DESCRIPTION OF ANALOG INPUT SYSTEM, REFER TO
36
    C
37
        MODCOMP INPUT/OUTPUT MANUAL.
38
39
    C
        SIGNALS PRESENTLY BEING MONITORED:
40
     C
        CHANNEL#
                                          RANGE
                                                          LIMIT
41
    C
                       SIGNAL
42
    Č
                     DS SPEED
                                                          8.667V=8667HPM
             4
                                            A
43
     С
             3
                     OIL TEMP IN
                                                          75MV=750
                    OIL PRESS IN
44
45
     C
                    D.S. SPEED
46
     С
             2
                    VIBRATION
                                                   400MV=8G
47
            68
                    D.S. BEAR. TEMP
                    D.S BEAR. TEMP
D.S BEAR. TEMP.
48
     Č
            69
                                            A
49
     С
            70
50
     С
            71
                    D.S. REAR. TEMP.
51
     С
            64
                    G.B. BEAR. TEMP.
                                            A
                    G.B. BEAR. TEMP.
52
     С
            65
                                            A
     C
            €6
                    G.B. BEAR. TEMP.
                    G.B. BEAP. TEMP.
54
     C
55
     C
```

```
NCH=NUMBER OF CHANNELS BEING MONITORED
58
59
            NCH=13
60
            LNCH=NCH*2
61
        FOLLOWING IS ASSEMBLY LANGUAGE CODE WHICH INITIATES DMP
62
        TRANSFER
63
            INLINE
                                   STORE SI TRAP ADDRESS IN TEMP. LOCATION
64
              LDM,10
                       #00D3
65
              STM*,10 ITEMP
              LDI,2
                                   SI INTERRUPT HANDLER PUT IN SI TRAF
66
                       SI
                       #00D3
67
              STM,2
68
              LDI,2
                       NCH
                                   GET ADDR OF NCH
              LDX,5,2
TTR,2,5
                                   P5=NCH
69
                                   R2=-NCH, INPUT WORD COUNT
70
71
              ZBR,2,0
                                   SET DMP LINK BIT
72
              STM,2
                       #0066
                                   INPUT TC
73
              STM,2.5 IBUT
                                   1ST WORD AFTER DATA BUFFER
74
              LDI,2
                                   GET ADDR OF LNCH
                       LNCH
75
                                   R6=LNCH
              FDX '6'5
              TTR.2,6
 7€
                                   R2=-LNCH, OUTPUT WORD COUNT
 77
                                   SET DMP LINK BIT
               ZBR,2,0
 78
               STM.2
                        #0065
                                   OUTPU1 TC
79
              STM,2,6 ITAB
                                   1ST WORD AFTER SCAN TABLE
              LDI,2
                       IBUF
 80
                                   ADDR. OF DATA BUFFER
              STM,2
ABR,5,15
                        #0076
                                   INPUT TA
 31
                                   R5=NCH+1
82
                                   2ND WORD AFTER DATA BUFFER
              STM,2,5 IBUF
 93
84
               LDI,2
                        ITAB
                                   ADDF. OF SCAN TABLE
                        #6675
                                   OUTPUT TA
 85
               STM,2
              ABR,6,15
 36
                                   R6=LNCH+1
        STM, 2.6 ITAB 2ND WORD AFTER SCAN TABLE USE CUSTOM REX CALL TO PASS ADDRESS OF DATA BUFFER, IBUF,
 87
88
 39
        TO DSC TASK
 90
               LDI'S
                        @SBF
                                   SBF=SAFETY BUFFER
               LDI,3
 91
                        IBUF
               REX,#4E
 92
              PASS NUMBER OF CHANNELS OF DATA, NCH, TO DSC TASK LDI, 2 GNCH
 93
     *
 94
 95
               LDI,3
                      NC H
               LDX,3,3
 96
 97
               REX.#4E
       INITIATE DMP
 98
                                  SET UP TERMINATE COMMAND
                      #4400
 99
               LDI,3
120
               003,3,2
                                  TERMINATE OUTPUT
                                  TERMINATE INPUT
101
               CCP,3,3
                              GET STATUS OF INPUT
               ISB,3,3
102
     BSY1
               TBRB,3,7 PSY1
ISB,3,2
103
                                  IF BUSY, LOOP
                              GET STATUS OF OUTPUT
104
     BSY2
               TBRB,3,7 BSY2
LDI,3 #C000
                                  IF BUSY, LOOP
SET UP TRANSFER INITIATE COMMAND, IMP, DI=@
105
106
                                  INITIATE INPUT
107
               OCB,3,3
                                  INITIATE CUTFUT
108
               OCB,3.2
               BRU
                   OUT
                                  JUMP AROUND PATA
109
110
     SI
               CIR
                                IGNORE SI INTERRUPTS
     IBUF
               PES
                    18.0
111
     OUT
               NOP
112
```

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113	FINI FRUTRI FND	Ν					

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```
SUPROUTINE SAFCEECK
1 2
   C
       FOUTINE WHICH CHECKS SAFETY MCNITORING BUFFER FOR ANY ENTRY LARGER THAN LIMIT
 3
    С
       CURPENT ROUTINE USED FOR F-18 VSCF TFST
 6
                                   ** **
               * * * *
                                          2,0
    C
                                *
                                   11,9,79
                                                       χķ
 8
    С
       28
          211
             * CATALOGUED ON UL
                                              3,5
                                                 o%; >†¢
                                                           ::5
                                                              131
                                                                 4
                                                                     :55
                                                                        210
                                                                            23
 9
    С
10
       EXTERNAL SUBROUTINES REQUIRED:
12
13
        NAME
                       LOCATION
    C
14
15
       1. AIFL
                           LB
       2. INITISC
                           IJĹ
16
    C
                          HL
17
       3. ALNUM
18
    С
       4. SETBF
                           IJΙ
                           UL
19
       5. SETBT
    C
22
       6. BLNKOFF
                        UL
21
22
23
      INITIALIZE STORAGE LOCATIONS
24
          ITEMP1=0
25
          ITEMP2=0
   C GET ADDRESS OF SAFETY BUFFER (SBF) FROM TASK DATA AREA
26
27
          INLINE
28
             LDI,2 OSBF
             REX,#40
29
30
             STM.3 ITEMP1
31
          FINI
   C IF SBF ADDF. = Ø, SAFETY ACQUISITION HAS NOT BEEN INITIATED IF (ITEMP1.EQ.@)RETURN
33
    C GET NUMBER OF CHANNELS OF SAFETY DATA BEING "Low (NCH)
34
35
           INLINE
                         SAVE ADDRESS OF SBF IN PEG 4
36
             TRR,4,3
             TDI 'S GNCH
37
38
             REX,#4D
39
             STM,3 ITEMF1
          FINI
40
41
       CHECK FOR ANY VALUE OVER LIMIT
       NOTE: LOOP EXTENDS ONLY TO NCH-1, SINCE LAST CHANNEL
      IS A MINIMUM DS SPEED WHICH IS CHECKED ONLY IF OIL PRESS IS LOW
43
           JEND=ITFMP1-1
44
45
          DO 10 J -1 , JEND
46
      GET ONE WORD OF SAFETY DATA FROM SBF
    С
47
           INLINE
             LDX,2,4
48
                         REG 2 = SAFETY WORD
49
             STM.2 ITEMP2
                                STORE IN FORTRAN VARIABLE
          FINI
50
    C CONVERT ANALOG INPUT VALUE TO DECIMAL
51
          CALL AIFL(1, ITEMP2, DATA)
       CHECK FOR OVER LIMIT VALUE
    C
           IF(DATA.GT.@.)GO TO 50
54
55
       INCREMENT POINTER INTO SBF
    C
           INLINE
```

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113 114	FINI PETURN FND					

```
ABR,4,15
              FINI
        CONTINUE IF NO "OVER LIMIT" VALUES, RETURN
59
      10
60
      C
              RETURN
61
          ERASE ISC SCREEN WITH BLINK ON
62
          SELECT PROPER SHUTDOWN ROUTINE
63
64
              GO TO(100,300,400,500,700,700,700
     1,700,800,800,800,800),J
C ROUTINE TO HANDLE DRIVE STAND OVER SPEED
 66
      100
              CALL STOPDFIVE
 67
 68
              CALL EMEFTRIP
              CALL INITISC(1)
69
     CALL ALNUM(2,10, 'DS OVEPSPEED',12)

CALL ALNUM(2,15, 'DS CONTROL POWER REMOVED',24)

CALL ALNUM(2,15, 'DS EMERGENCY TRIP',18)
 70
 71
 72
 73
               CALL BLNKOFF
 74
          HALT DSC TASK AND PRINT MESSAGE
 75
 76
              INLINE
 77
                 PEX,#90
 78
      C
                 DFC MES1
                 BRU GUT
 79
      C
                           DS OVERSPEED", @
 30
      CMES1
                  DFC
 21
      COUT
                   NOF
 32
              FINI
               CALL BELL
 33
              RETURN
 84
          ROUTINE TO HANDLE REVERSE DRIVE STAND ROTATION O CALL STOPDRIVE
 85
      200
 86
 87
               CALL EMERTRIP
               CALL INITISC(1)
 98
 99
      C ISC MESSAGE
              CALL ALNUM(2,10, 'REVERSE DS ROTATION',20)
CALL ALNUM(2,15, 'DS CONTROL POWER REMOVED',24)
CALL ALNUM(2,20, 'DS EMEPGENCY TRIP',18)
CALL ALNUM(2,25, 'DSC TASK FALTED',16)
 90
 91
 92
 93
               CALL BLNKOFF
 94
 95
               INLINE
                  REX,#90
DFC MES2
 96
 97
                  BRU QUT2
 98
      MES2
OTT2
                          REVERSE DS ROTATION", @
 99
                  DFC
100
                  NOP
               FINI
101
102
               RETURN
       C OIL TEMPERATURE ROUTINE
103
104
      300
               CALL STOPDFIVE
105
      C ISC MESSAGE
106
               CALL INITISC(1)
               CALL ALNUM(2,10, CIL TEMP IN TOO HIGH, 20, CALL ALNUM(2,15, DS CONTROL FOWER REMOVED, 24) CALL ALNUM(2,20, DSC TASK HALTED, 16)
107
168
109
               CALL BLNKOFF
110
111
               INLINE
112
                  REX , #90
```

CALL BLNKOFF

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```
INLINE
169
170
                FEX,#92
171
                TEC MES?
172
                BRU OUT?
                        SCAVENGE NOT OPERATING".0
173
      MES7
                TFC
174
      OUT?
                NOP
175
              FINI
176
              RETURN
177
      C DRIVE STAND BEARINGS ROUTINE
178
      700
              CALL STOPDRIVE
179
              CALL INITISC(1)
130
        ISC MESSAGE
             CALL ALNUM(2,12, 'DS BEARINGS CVERHEATED',22)
CALL ALNUM(2,15, 'DS CONTROL FOWER REMOVED',24)
CALL ALNUM(2,20, 'DSC TASK HALTED',16)
181
182
183
184
              CALL BLNKOFF
185
              INLINE
                REX,#90
136
187
                DFC MES8
                     Onle
188
                 BRU
                       DRIVE STAND BEARINGS OVERHEATED".0
189
      MES8
                PFC
190
      OUT8
               NOP
191
              FINI
              RETURN
192
      C GEAR BOX BEARINGS POUTINE
800 CALL STOPDRIVE
193
194
      800
195
              CALL INITISC(1)
196
      C ISC MESSAGE
              CALL ALNUM(2,10, GEAR BOX BEARINGS TOO HOT, 26)
CALL ALNUM(2,15, DS CONTROL POWER REMOVED, 24)
CALL ALNUM(2,20, DSC TASK HALTED, 16)
197
198
199
200
              CALL BLNKOFF
201
              INLINE
202
                 PEX,#90
203
                 DFC
                      MES 9
                BRU OUT9
DFC "GEAF BOX BEAFINGS OVERHEATED", Ø
204
      MES9
205
206
      OUT9
207
              FINI
              RETURN
208
209
              END
210
      С
211
      C
              SUBROUTINE SETBIT(NBIT)
212
213
      С
214
          ROUTINE TO SET BIT AND OUTPUT IN EXTERNAL RELAY
215
          OUTPUT SCHEME
216
      C
217
              DATA IWORD/0/, NSCAN/Z4019/
          SET BIT IN CONTROL WORD
218
219
              CALL SETBF(IWORD, NBIT)
          OUTPUT CONTROL WOPD
220
221
              INLINE
222
                 LDI.2 UFT
                REX,1
DFC IWORD,2
223
```

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```
225
                BRU OUT
                DFC NSCAN,1
PFC 0,0D00,#8400,2,0,0
226
227
      UFT
228
      OUT
                NOP
229
              FINI
230
              RETURN
231
              END
232
233
     С
234
              SUBPOUTINE CLRBIT(NBIT)
235
236
          ROUTINE TO CLEAR BIT AND OUTPUT IN EXTERNAL RELAY OUTPUT
      C
237
          SCHEME
238
      C
239
              DATA IWORD/0/, NSCAN/Z4019/
240
          CLEAR BIT IN CONTROL WORD CALL SETBT (IWORP, NBIT)
      C
241
          CUTPUT CONTROL WORD
242
243
              INLINE
244
                LDI,2 UFT
245
                REX,1
                DFC IWOPD,2
BRU OUT
DFC NSCAN,1
246
247
243
249
      UFT
                DFC 0.0000,#8400,0,0,0
250
      OUT
                NOP
251
              FINI
252
              RETURN
253
              ENI
254
     С
255
      C
256
              SUBROUTINE STOPDFIVE
257
      С
258
          FIRST USED IN 150 KVA IDG TEST
          ALSO USED IN F-18 VSCF TEST
SHOULD BE APPLICABLE FOR ALL TESTS
259
260
          FUTS FULSE ON CONTACT #12, WHICH REMOVES DS CONTPOL
VOLTAGE AND ACTIVATES "LOCK-OUT"
"LOCK-OUT" IS RESET WITH RED BUTTON ON 3080 DS CONTROL
261
262
263
264
      C INTERFACE BOX
265
266
          SET BIT
      C
267
              CALL SETBIT (4)
268
      C
          WAIT .5 SEC
              INLINE
269
270
                PEX,#14
271
                DFC #8000,100
272
              FINI
273
      C
          CLEAR BIT
274
              CALL CLRBIT(4)
275
              RETURN
276
              END
277
273
      C
279
              SUBROUTINE EMERTRIP
```

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GO TO 1

END

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USED FIRST IN 150 KVA IDG TEST SHOULD BE APPLICABLE FOR ALL TESTS 281 282 283 PUTS A PULSE ON CONTACT #7, WHICH ACTIVATES DS EMERGENCY 284 TRIP 285 SET BIT
CALL SETBIT(12)
WAIT .5 SEC 286 Č 287 C 288 289 INLINE 290 REX,#14 291 DFC #8000,100 292 FINI 293 C CLEAR BIT 294 CALL CLRBIT(12) 295 RETURN 296 END 297 298 299 SUBROUTINE BLNKOFF INLINE 300 301 LDI,2 UFT 302 REX,1 DFC BUF,2 BRU OUT 303 304 305 UFT PFC 0,01SC,#9030,0,0,0 306 BUF DFC #ØFØE 327 OUT NOP FINI 308 **FETURN** 309 310 END 311 C 312 313 314 SUBROUTINE BELL 1 CONTINUE 315 INLINE LDI,2 UFT 316 REX,1 DFC BUF,2 BRU OUT 317 318 319 320 UFT DFC 0,01SC,#9090,0,0,0 321 #0707 BUF DFC 322 OUT NOP 323 FINI IF(1.EC.2\RETURN 324

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```
PROGRAM SAFETY
     C
        THIS ROUTINE IS RUN WHEN OPERATING A GENERATOR IN THE MANUAL MODE.
         IT SERVES TWO FUNCTIONS. FIRST, ALL SAFETY SIGNALS BEING MONITORED ARE DISPLAYED IN TABULAR FORM. THIS DEMONSTRATES THAT THOSE AIS
         CHANNELS, TRANSDUCERS, ETC. ARE FUNCTIONING PROPERLY BEFORE COMPUTER
         CONTROLLED TESTING IS BEGUN. NOTE THAT FOR EACH NEW GENERATOP SYSTEM, THIS POUTINE MUST BE CHANGED TO TAKE INTO CONSIDERATION
         ALL SAFETY SIGNALS USED FOR THAT SYSTEM. SECONDLY, THE USER ENTER: THE MAXIMUM DRIVE STAND SPEED ALLOWABLE FOR THE CURRENT GENERATOR.
                                                                 SECONDLY. THE USER ENTERS
10
         IF THIS SPRED IS EXCEEDED. THE EMERGENCY TRIP CIRCUIT IS ACTIVATED.
11
         WHICH STOPS THE DRIVE STAND.
12
13
14
             PIMENSION INUFT(22), IBUF(12)
             TA'A INTFT/0,12,0.0,29400,0,0,0, AI', I', Z0204
15
            1,7,72,00,70201,20205,20244,20245,20246,20247
1,20240,20241,20242,20243/
17
18 C USER FATERS MAX SPEED
             WRITE(8,120)
FORMAT( ENTER MAX SPEED')
    100
             READ(7.200)SPEED
21
22
     200
             FOPMAT(F10.2)
     C ERASE ISC SCREEN
24
             CALL GRAPHICS (3)
25
             CALL ERASCREEN
    10
             CONTINUE
27
     C LOOF TO INPUT AND DISPLAY SAFETY SIGNALS
             DO 70 KK=1,10000
28
         INPUT BUFFER OF SAFETY DATA
CALL AIRDW(12, INUFT, IBUF, M)
CONVERT DRIVE STAND SPEED TO FLOATING POINT
     С
30
31
32
              CALL AIFL(1, IBUF(1), DATA)
33
         CHECK FOR OVERSPEED
              IF (DATA.LT.SPEED)GO TO 20
34
         ACTIVATE DRIVE STAND EMERGENCY TRIP
35
     С
36
              CALL EMERTRIP
37
     C
         CUTPUT MESSAGE
              CALL INITISC(1)
38
             CALL ALNUM(2,10, 'DS OVERSPEED',12)

CALL ALNUM(2,15, 'DS EMERGENCY TRIP',18)

CALL ALNUM(2,20, 'SAFETY MONITORING HALTED',24)
39
43
41
       EXIT THIS ROUTINE
42
     С
43
              STCP
         OUTFUT DRIVE STAND SPEED
     C
44
              DATA=DATA*3.
     20
45
              WPITE(6,300)DATA
         FORMAT(// DRIVE STAND SPEED = '.F1@.2,' RPM')
CONVERT OIL TEMP TO FLT. PT.
     30€
48
     C
49
              CALL AIFL(1, IBUF(2), DATA)
50
       OUTFUT OIL TEMP
     WRITE(6,400)DATA

400 FORMAT'// OIL TEMP IN = ',F10.2,' DEG C')
C CONVERT OIL PRESSURE TO FLT. PT.
51
          CALL AIFL(1, IBUF(3), DATA)
CONVEPT TO PSI
              DATA=DATA/10.
```

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C

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57 C OUTPUT OIL PRESSURE WRITE(5,500)DATA
FOPMAT(//' OIL PRESSURE IN = ',F10.2,' PSI') 58 59 CONVERT VIBRATION READING TO FLT. PT. 60 CALL AIFL(1, IBUF(4), DATA)
CONVERT TO G'S 61 62 63 DATA=DATA/100. C CUTPUT VIBRATION F.4 65 WRITE(6, F00)DATA FORMAT(// VIBRATION = ',F10.2,' G')
CHECK BEARING TEMPERATURES €6 600 67 68 WRITE(6,650) FORMAT (80X) 69 650 72 INITIALIZE FLAG WHOICH INDICATES HOW MANY OVER-TEMP BEARINGS NG DOD = 2 71 72 C CHECK DRIVE STAND BEARINGS 73 DO 30 K=1.4 CONVERT TO FLOATING POINT 74 С 75 CALL AIFL(1, IBUF(K+4), DATA) 76 C CHECK FOP VALID READING 77 IF(DATA.GT.500..AND.DATA.LT.2560.)GO TO 30 79 C OUTPUT INVALID READING WRITE(6,700)K, DATA
FORMAT('DRIVE STAND BEARING #',11,' = ',F10.2,10X) 79 80 700 81 C INCREMENT FLAG 82 NG COD=NG COD+1 8.7 30 CONTINUE 84 C CHECK GEAR BOX BEARINGS DO 40 K=1,4 85 C CONVERT TO FLOATING POINT 86 27 CALL AIFL(1, IBUF(K+8), DATA) 88 C CHECK FOR VALID PEADING IF(DATA.GT.2500..AND.DATA.LT.3500.)GO TO 40 89 90 С OUTPUT INVALID READING WRITE(6,800)K, DATA FORMAT(GEAR BOX 91 92 GEAR BOX BEARING #', I1. ' = ', F10.2, 10X) C INCPEMENT FLAG 93 94 NGOOD = NGOOD+1 95 40 CONTINUE 96 C WERE ANY BEARING TEMPS BAD? 97 IF(NGOOD.EC.0'GO TO 60 98 C IF THERE WERE ANY BAD READINGS, WIPE OUT "OLD" MESSAGES 99 LPEND=9-NGOOD 100 DO 50 LP=1, LPEND 101 WRITE(6.900) 50 102 900 FORMAT (80X) 103 C GO TO END OF LOOP GO TO 70 164 105 OUTPUT MESSAGE INDICATING ALL BEARING TEMPS ARE O.K. 60 WRITE(6,1000) 106 FORMAT(PEX,/,80X,/ 127 1000 ALL DRIVE STAND AND GEAR BOX BEARING 103 109 TEMPERATURES ARE WITHIN LIMITS ',10x,4(/,80x)) C RESET CURSOR TO REPRINT TABLE 110 111 70 CALL HOME

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ALLOW USER TO PESTART LOOP OR QUIT

```
*P MCDCCMP SOURCE EDITOR DATE 12/27/79 22:25:27
                                                                                     PAGE
                WRITE(8.1100)
FORMAT(' IS TEST COMPLETE?(Y OR N)')
PEAD(7,1200)IANS
FORMAT(A1)
IF(IANS.EO.'N')GO TO 10
 113
 114
        1100
 115
        1200
 116
 117
                 STOP
 118
 119
120
121
                END
                 SUBROUTINE HOME
 122
 123
124
            ROUTINE WHICH MOVES CURSOF OF ISC TERMINAL TO HOME FOSITION.
 125
       C
 126
127
                 INLINE
                    LDI,2 UFT
                   REX.1
DFC BUF.2
PRU OUT
 123
129
 130
 131 UFT
132 BUF
133 OUT
134
                    DFC 0,01SC,#9030,0,0,0
DFC #0802 •
                     NOP
                 FINI
 135
136
                 PETURN
ENT
```